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Manual Part #18200-LM-0095



Dear valued customer,

Thank you for purchasing a White Knight CBA debubbler.

Our dedicated team designs products to meet your exacting specifications with the highest commitment to quality.

White Knight provides the highest quality fluid handling products through controlled, consistent in-house engineering and manufacturing. Our safe, reliable products offer superior performance, optimized efficiency, and simplified maintenance. We continue to lead the industry with new technologies and products.

Our patented designs offer a variety of size and material options to meet stringent requirements of high-pressure chemical delivery systems; high-temperature re-circulation processes; chemical reclaim and bulk transport applications; as well as slurry systems.

White Knight has received many prestigious awards for innovation and manufacturing programs. We rigorously manage our quality assurance processes to ensure consistency and reliability. Our quality controls include strict cleanliness procedures and consistent manufacturing processes. For example, product assembly and testing is done in a temperature and humidity-controlled cleanroom.

Please peruse this manual before installing your White Knight product. It details installation requirements and setup instructions, and provides additional information and accessories to enhance the product's functionality.

Our team has gone to great lengths to ensure our products serve your needs and meet your requirements.

Further, we provide the highest quality products at the best value, and we back them up with excellent warranties and world class support.

Sincerely,

White Knight Fluid Handling

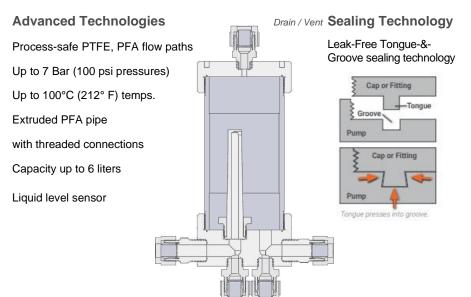




1. Product Information

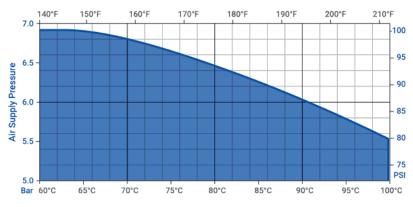
1.1 Overview

The CBA debubbler reduces bubbles from high-purity chemical delivery and wafer process systems. They redirect flow to the surface so that bubbles rise out of the fluid.



Drain / Vent

1.2 Temperature Limits

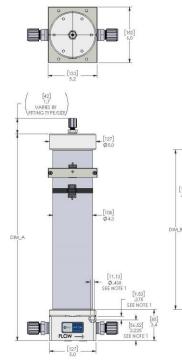




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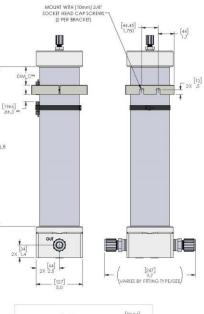


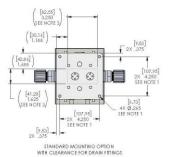
1.3 Dimensions

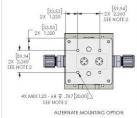


MODEL SIZE	DIM_A [mm] INCHES	DIM_B [mm] INCHES	DIM_C** [mm] INCHES
CBA-4A-1	[290] 11.4	[160] 6.3	[0] 0 - [20] .8
CBA-4A-2	[427] 16.8	[297] 11.7	[0] 0 - [25] 1.0
CBA-4A-3	[566] 22.3	[437] 17.2	[51] 2.0 - [76] 3.0
CBA-4A-4*	[790] 31.1	[660] 26.0	[51] 2.0 - [165] 6.5
CBA-4A-5*	[930] 36.6	(800) 31.5	[51] 2.0 - [201] 7.9
CBA-4A-6*	[1067] 42.0	[937] 36.9	[1290] 2.0 - [234] 9.2
*HAS A COL	JPLER JOINT IN TH	IE MIDDLE	** RECOMMENDED DISTANCE FOR LEVEL SENSOR, SEE NOTE 4

CBA Series Owner's Manual







NOTES:

- 2.
- SPRWARY MOUNTING OPTION: USE (Amm) 1/4" SOCKET HEAD CAP SCREWS, RECOWMENDED MINIMUM LENGTH (55mm) 2:25" PLUS MOUNTING PLATE HICKNISS AND NUT # FROURED. SECONDAR MOUNTING OPTION: ECONMENDED BOLT LENGTH (15mm) 4:25" PLUS MOUNTING PLATE THICKNISS. OPENNG NEEDED IN MOUNTING STORM STATUS IN SOCIETIONAL DRAIN HITMOS. SENGISG ARE OPTIONAL ADULTS FOSTION AS NEEDED FOR PROCESS. SENGISG ARE OPTIONAL DRACKETS OR ZIP TIES. 4



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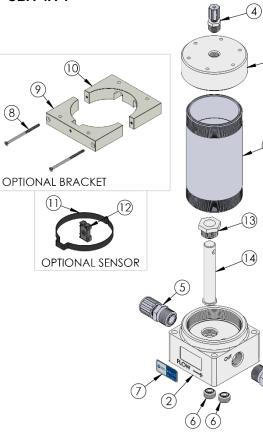
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1.4 Bill of Materials CBA-4A-1



ltem	Part Number	Description	Qty
1	1125-PF-0004	1 Liter Body	1
2	2160-TE-0013	Side Port Cap	1
3	2160-TE-0012	Single Port Cap	1
4	14510-PF-0016	1/4" Flaretek Fitting Assembly	1
5	14510-PF-0005	3/4" Flaretek Fitting Assembly	2
6	7130-TE-0001	Fluid Port Plug-5gpm	2
7	19100-PP-0008	Product Label	1
8	10010-SS-0034	Screw, Mounting, 10-24 X 3.5 Fh	2
9	1146-NP-0027	Sensor Holder Front Mount Clamp	1
10	1146-NP-0028	Clamp, Rear Mount	1
11	10010-XX-0003	Cable Tie Rel Poly Wr Blk 20.1"	1
12	8600-XX-0047	Capacitive Sensor	1
13	7020-TE-0001	Synchro Elbow Stem Nut (AT)	1
14	7120-TE-0002	PTFE Dip Tube .625 ID x .875 OD	1

Fittings (Ty	pe, Size, Op	tion)	Assemblies	Body Inlet Only (Nut not included)
Flaretek	1/2 in.	F08	14510-PF-0004	7200-PF-0005
Compatible	3/4 in.	F12	14510-PF-0005	7200-PF-0006
	1 in.	F16	14510-PF-0006	7200-PF-0007
-0	1-1/4 in.	F20	14510-PF-0007	7200-PF-0008
Tube Out	1/2 in.	T08	7120-PI	F-0004
0	3/4 in.	T12	7120-PI	F-0005
	1 in.	T16	7120-PI	F-0006
	1-1/4 in.	T20	7120-P	F-0011
Weldable	3/4 in.	W12	7300-PI	F-0003
	1 in.	W16	7300-PI	F-0004
Pillar S-300	3/8 in.	P06	14530-PF-0028	7400-TE-0036
	1/2 in.	P08	14530-PF-0003	7400-TE-0003
Co.	3/4 in.	P12	14530-PF-0004	7400-TE-0004
6	1 in.	P16	14530-PF-0005	7400-TE-0005
	1-1/4 in.	P20	14530-PF-0009	7400-TE-0012
FNPT	1/2 in.	N08	7100-T	E-0006
0	3/4 in.	N12	7100-TE	E-0004
9	1 in.	N16	7100-TI	E-0008
Synchro-	1/2 in.	S08	14520-TE-0003	7010-TE-0005
C Flare	3/4 in.	S12	14520-TE-0004	7010-TE-0004
0	1 in.	S16	14520-TE-0006	7010-TE-0006
PrimeLock	1/2 in.	L08	14570-PF-0003	7800-TE-0003
	3/4 in.	L12	14570-PF-0004	7800-TE-0004
	1 in.	L16	14570-PF-0005	7800-TE-0005
	1-1/4 in.	L20	14570-PF-0012	7800-TE-0012
Plugged		B00	7130-TI	E-0003

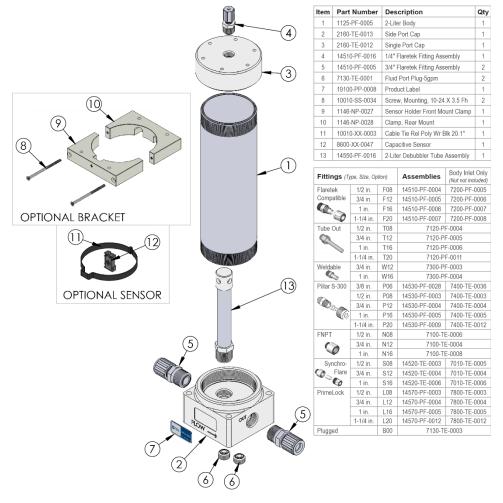


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CBA-4A-2

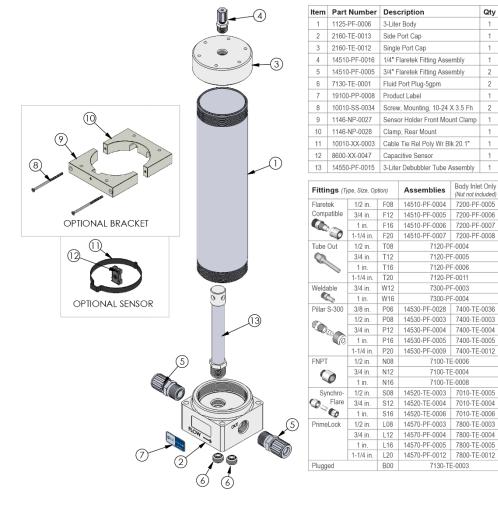




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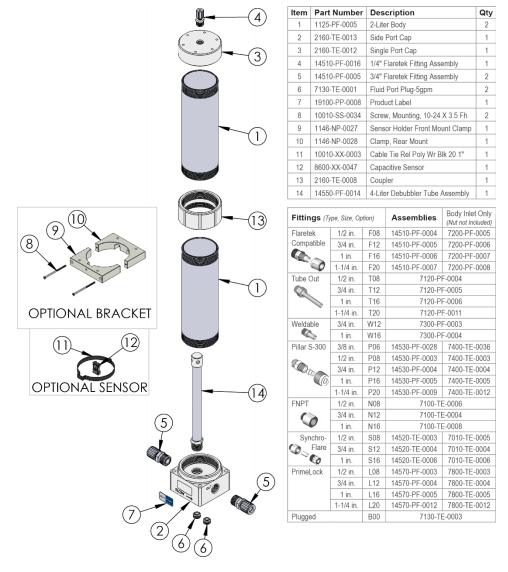




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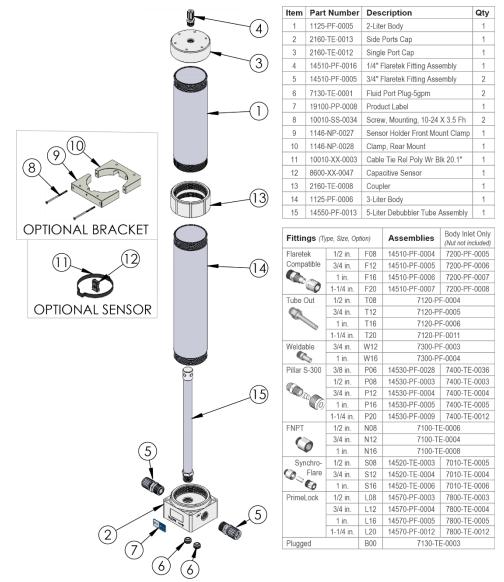
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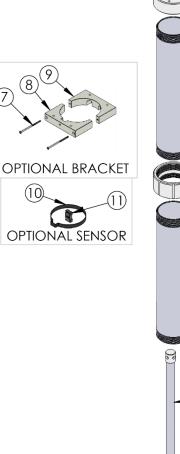




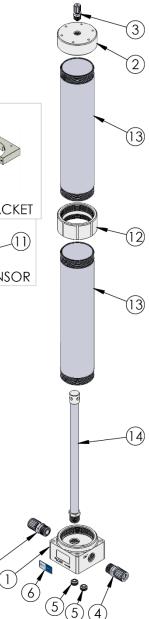




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4



ltem	Part Number	Description	Qty
1	2160-TE-0013	Side Port Cap	1
2	2160-TE-0012	Single Port Cap	1
3	14510-PF-0016	1/4" Flaretek Fitting Assembly	1
4	14510-PF-0005	3/4" Flaretek Fitting Assembly	2
5	7130-TE-0001	Fluid Port Plug-5gpm	2
6	19100-PP-0008	Product Label	1
7	10010-SS-0034	10-24 X 3.5 Fh Mounting Screw	2
8	1146-NP-0027	Sensor Holder Front Mount Clamp	1
9	1146-NP-0028	Rear Mount Clamp	1
10	10010-XX-0003	Cable Tie Rel Poly Wr Blk 20.1"	1
11	8600-XX-0047	Capacitive Sensor	1
12	2160-TE-0008	Coupler	1
13	1125-PF-0006	3-Liter Body	2
14	14550-PF-0012	6-Liter Debubbler Tube Assembly	1

Fittings (Ty	rpe, Size, Op	tion)	Assemblies	Body Inlet Only (Nut not included
Flaretek	1/2 in.	F08	14510-PF-0004	7200-PF-0005
Compatible	3/4 in.	F12	14510-PF-0005	7200-PF-0006
	1 in.	F16	14510-PF-0006	7200-PF-0007
-0	1-1/4 in.	F20	14510-PF-0007	7200-PF-0008
Tube Out	1/2 in.	T08	7120-PI	F-0004
	3/4 in.	T12	7120-PI	F-0005
	1 in.	T16	7120-PI	F-0006
~	1-1/4 in.	T20	7120-P	F-0011
Weldable	3/4 in.	W12	7300-PI	F-0003
	1 in.	W16	7300-PI	F-0004
Pillar S-300	3/8 in.	P06	14530-PF-0028	7400-TE-0036
	1/2 in.	P08	14530-PF-0003	7400-TE-0003
	3/4 in.	P12	14530-PF-0004	7400-TE-0004
6	1 in.	P16	14530-PF-0005	7400-TE-0005
	1-1/4 in.	P20	14530-PF-0009	7400-TE-0012
FNPT	1/2 in.	N08	7100-TE	-0006
	3/4 in.	N12	7100-TE	-0004
	1 in.	N16	7100-TE	E-0008
Synchro-	1/2 in.	S08	14520-TE-0003	7010-TE-0005
Flare	3/4 in.	S12	14520-TE-0004	7010-TE-0004
0	1 in.	S16	14520-TE-0006	7010-TE-0006
PrimeLock	1/2 in.	L08	14570-PF-0003	7800-TE-0003
	3/4 in.	L12	14570-PF-0004	7800-TE-0004
	1 in.	L16	14570-PF-0005	7800-TE-0005
	1-1/4 in.	L20	14570-PF-0012	7800-TE-0012
Plugged		B00	7130-TE	E-0003



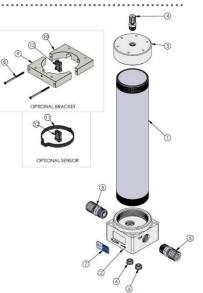
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2. Installation Instruction

- Prepare the cabinet wall or other mounting panel by installing inserts for ¼"-UNC (6mm) socket head cap screws into the dimensions specified on the accompanying page. The CBA-4A may only be mounted with the base on the bottom. Approximate weights of the debubbler are 10-26 lbs. (not including liquid). Choose your mounting material accordingly.
- Install the CBA-4A housing (2) with four 1/4"-UNC (6mm) stainless-steel socket head cap screws (Notes 1 and 2 on dimensional).
- Hook up inlet and outlet tubing (5) and vent lines (4) as desired. If inlet and outlet tubing connectors are not of the type desired, do not attempt to modify or attempt to screw male NPT tubing connectors into the debubbler housing. Irreparable



damage will occur! If a female NPT connection is desired, adapters are available from White Knight. Please contact White Knight if a different type of connection is needed.

- 4. Optional drain ports (6) on bottom of base (Note 3 on dimensional).
- 5. Optional sensors (12) can be positioned as desired and attached with optional bracket (9 and 10) or zip ties (Note 4 dimensional).

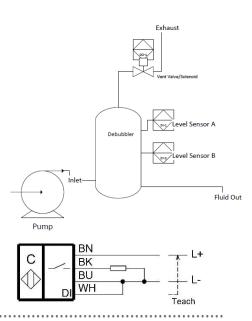
3. Setup Instructions

- 1. Gas bubbles in the process fluid rise and accumulate at the top of the Debubbler.
- 2. Fluid level drops as gas accumulate to below level sensor B (lower sensor).
- 3. Once fluid level is below level sensor B, vent valve should be opened.
- 4. While vent valve is open, fluid level rises to level sensor A (upper sensor).
- 5. Once fluid is above level sensor A, vent valve should be closed.

Sample Wiring Diagrams:

When both sensors show empty, open vent and latch until sensor A shows fluid present.







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4. Ordering Instructions

Configuration

- 4A - 1 - F12 F12 F04 - B00 B00 - S0 0 CBA 5 6 4 8 Model Diameter Liquid Outlet Tube Main Volume Liquid Vent Sensors Inlet Drain Drain

Instructions

A selection is required for each option. Contact support for revision or copy exact information.

Standard options are highlighted

0. Model	
Standard debubbler	CBA

1. Diameter	
4 inch	4A

2. Volume	
1 liter	1
2 liter	2
3 litter	3
4 liter *	4
5 liter *	5
6 liter *	6

* Two coupled tubes.

Liquid Fi	ttings	3. Inlet	4. Outlet
Plugged		B00	800
Flaretek	1/2 in.	FOB	FOB
Compatible	3/4 in.	F12	F12
60	1 in.	F16	F16
-	1-1/4 in.	F20	F20
Pillar S-300	1/2 in.	P08	P08
Com	3/4 in.	P12	P12
C C C	1 in.	P16	P16
FNPT	1/2 in.	NOB	NDB
0	3/4 in.	N12	N12
*	1 in,	N16	N16
Weldable	1/2 in.	W08	W08
0	3/4 in.	W12	W12
-	1 in.	W16	W16

Vent & Drain	Fittings	5. Vent	6. Tube Drain	7. Main Drain
Plugged		B00	B00	BOD
Flaretek	1/4 in.	F04	F04	FD4
Compatible	3/8 in.	F06	F06	FD6
Pillar S-300	1/8 in.	P02	P02	P02
	1/4 in.	P04	P04	P04
	3/8 in.	P06	P06	P06
FNPT	1/4 in.	N04	N04	N04
0.08017	3/8 in.	N06	N06	N06



8. Liquid Level Sensors	
No Sensors	SO
One Sensor	\$1
Two Sensors	52
Three Sensors	\$3
Four Sensors	S4

9. Mounting Brack	oets
No Brackets	0
One Bracket	1
Two Brackets	2
Three Brackets	3
Four Brackets	4



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5. Warranty

White Knight follows strict manufacturing, assembly and testing procedures to ensure consistency and reliability.

White Knight warrants CBA debubblers and components are free from defects in materials and workmanship for one year from our shipment date or your installation date if provided within 90 days of shipment from our facility.

Failures due to normal wear, misuse, abuse or unauthorized disassembly nullify this warranty.

White Knight does not guarantee the suitability of products for specific applications. White Knight is not liable for any damage or expense resulting from use or misuse of its products in any application. Responsibility is limited solely to repair or replacement of defective products or components.

Prior written, faxed or emailed approval must be obtained from White Knight before returning any product or component for warranty consideration. All determinations regarding cause of failure are made by White Knight, and all decisions regarding warranty fulfillment or nullification are made by White Knight.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED. INCLUDING ANY GUARANTEE OF SUITABILITY FOR ANY PURPOSE. NO VARIATIONS OF THIS WARRANTY SHALL BE HONORED NOR CONSIDERED LEGALLY BINDING, EXCEPT WRITTEN AGREEMENTS SIGNED BY THE CEO OF WHITE KNIGHT FLUID HANDLING.





6. Service

Follow decontamination instructions when returning a product for service.

DO NOT REMOVE PAGE FROM MANUAL.

Copy page from manual or download at https://wkfluidhandling.com/support/rma/.

CBA Series Owner's Manual

econtamination Instructions

PRINT COMPLETED DECONTAMINATION CERTIFICATION. IT MUST BE INCLUDED IN YOUR RMA SHIPMENT.

White Knight products are designed for use with caustic and otherwise dangerous liquids. Handle every product as if it contains dangerous chemicals whether or not it actually does.

- Only those with adequate safety training should attempt to handle used products.
- · Wear adequate safety gear appropriate for chemicals that have been in the product.
- · Review relevant Material Safety Data Sheets (MSDS) before handling the product.
- Review emergency numbers for use in event of an accident.
- Prepare Ph papers, showers, antidotes, clean-up equipment, neutralizers, and other safety devices used to detect, neutralize or minimize effects of chemicals described in appropriate MSDS documents.

Rinse with DI Water

Circulate DI water through product for twenty minutes before disassembly and/or double bagging for shipment. If product is nonfunctional, force DI water from inlet through outlet for 40 minutes before shipment preparations.

Remove Product from Station:

- 1 Disconnect liquid tubing connectors from front of product (opposite shuttle valve).
- 2. Plug NPT fittings with PTFE plug, Flare fittings with flare nose cover and cap,
- or other plug or cap as recommended by connector supplier.
- 3. Disconnect air supply tubing from face of shuttle valve.
- 4. Loosen mount screw from base plate. (Note: do not remove screw from base plate).
- 5. Remove base plate using proper tool for the fastening devices (e.g. Allen wrench or screw driver). Note: Base plate may stay if needed for replacement product to be used.
- 6 Return all removed parts to the product.

Return Product to White Knight:

- 1. Rinse product with DI water as described above after removing it from its station.
- 2. Drain remaining DI water from the product inlet and outlet liquid tubing connectors.
- 3. Plug liquid outlets as described in the Remove Product from Station section above.
- 4. Dry the product, double bag it, and seal it in thick polyethylene bags.
- 5. Return the product to its original packaging.
- Include MSDS for the chemical that the product was handling in the box with the product. 6
- Obtain RMA number from White Knight and write it on the outside of the box. 7.
- 8. Ship to White Knight following all rules, regulations and laws regarding shipment of dangerous materials. Ship freight pre-paid. No collect shipments will be accepted. Unauthorized use of White Knight shipping accounts will result in the adding of freight to the bill in addition to a service charge.

Include All Components:

Products returned to White Knight for evaluation, service or repair must be complete with all components, including but not limited to base plate, mount screws, tubing connectors, tubing connector caps, flare noses, shuttle valves, mufflers, and tubing. Missing parts will be added to the product and charged to the customer.





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Decontamination Certification

COMPLETE AND PRINT THIS FORM. IT MUST BE INCLUDED IN YOUR RMA SHIPMENT.

I, the undersigned employee of,	certify that	it all
decontamination and safety procedures described in Decontamination Instructions	section h	ave
been followed for return of product below.		

RMA#:

(We cannot process returns without an RMA number.)

Serial#:

(We cannot process returns without a product serial number.)

Metal Exposure:

(Check all that apply. Write in other metals if necessary.)

Product was	used in a Me	etal Process	. 🛛 Yes	🗖 No				
Product was	used in a <u>Co</u>	opper Metal	Process.	Yes	No No			
Product was	used with:							
Aluminum Tungsten	Cobalt Zinc	Gold Other:	Lead Lead	Nickel	Platinum	Silver	∎Tin	Titanium

Chemical Exposure:

(Check all that apply. Write in other chemicals if necessary.)

Product was NOT used in chemicals (DI Water only).

Product was used in chemicals.

🗖 Ammonia	Ammonium Hydroxide	Hydrochloric Acid	Hydrofluoric Acid	Hydrogen Peroxide	🗖 IPA
Nitric Acid	Phosphoric Acid	Sulfuric Acid	Other:		

Shipping Information:

Drint Nomo

Please indicate metal processes to which the product has been exposed by clearly and conspicuously labeling the outside of the return package with the metal.

Products exposed to Metal Processes Products must be sent to the following address: must be

White Knight Fluid Handling 187 East 670 South, Suite B Kamas, UT 84036 Products <u>NOT</u> exposed to Metal Processes must be sent to the following address:

White Knight Fluid Handling 187 East 670 South, Suite C Kamas, UT 84036

1 11111 1 1 1				
Signatu	ıre:	Date:		
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White Knight Support

187 E. 670 S. Kamas, UT 84036

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Toll Free:	888.796.2476
Fax:	435.783.6128

support@wkfluidhandling.com

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