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Dear valued customer.

Thank you for purchasing a White Knight PSU030 pump.

Our dedicated team designs products to meet your exacting specifications with a demonstrated commitment to quality that goes beyond mere words and fancy slogans.

Our patented designs offer a variety of size and material options to meet stringent requirements of high-pressure chemical delivery systems, hightemperature re-circulation processes, chemical reclaim and bulk transport applications, slurry systems, and more. Our safe, reliable products offer superior performance, optimized efficiency, and simplified maintenance.

White Knight is able to provide the highest quality fluid handling products through controlled, consistent in-house engineering and manufacturing. Through continued significant investments in engineering and manufacturing, we lead the industry with new technologies and products.

White Knight has received numerous awards for innovation and manufacturing programs. We rigorously manage our quality assurance processes to ensure consistency and reliability. Our quality controls include strict cleanliness procedures and consistent manufacturing processes. For example, high-purity product assembly, testing, and packaging is performed in a Class 100 cleanroom.

Please peruse this manual before installing your White Knight product. It details installation requirements and setup instructions, and provides additional information and accessories for enhanced functionality.

Our team has gone to great lengths to ensure our products serve your needs and meet your requirements.

Further, we provide the highest quality products at the best value, and we back them up with excellent warranties and world class support.

Thank you for your confidence and trust in White Knight products.

Sincerely,

White Knight Fluid Handling





1. Product Information

1.1 Specifications & Performance

Model		PSU030	PSUSD030	
Max Flow Rate*		26.2 lpm (6.92 gpm)	26.5 lpm (7 gpm)	
Displacement Per Cycle*		0.074 liters (0.019 gal)	0.074 liters (0.019 gal)	
Cycles per min		333 max	333 max	
Air Connection		1/4 in	1/4 in	
Wei	ght	6.2 kg (14.14 lb)	6.2 kg (14.14 lb)	
Suc	tion Lift*	1 m (3 ft)	Flooded suction	
Pressure**		74 dB(a) at 100 psi 50 CPM 79.9 dB(a) at 100 psi max CPM		
Sound	Power**	()	100 psi 50 CPM 00 psi max CPM	

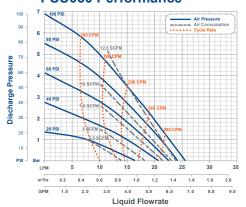
^{*} May vary by configuration or system. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM.

** Sound measured in accordance with ISO9614-2:1997.

Max Fluid Temperature	210°C (412°F)
Environmental Temperature	min: 0°C (32°F) max: 50°C (122°F)
Max Supply Air Pressure	7 Bar (100 psi)
Min Startup Air Pressure	1.4 bar (20 psi)
Fluid Path Materials	PTFE, PFA
Non-Fluid Path Materials	PTFE, PFA, Ceramic

Stroke Detection	Fiber optic with or without D10 sensor, or solid state pressure switch (NPN or PNP)
Leak Detection	Fiber optic with or without sensor, or conductivity
Electronic Control	CPC, CPT, or custom. Call for details.

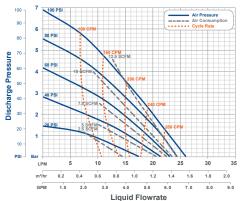
PSU030 Performance



How to Read Charts

Draw a horizontal line at your discharge pressure and vertical line at desired flow rate. At line intersect, estimate required air pressure, resultant cycle rate and air consumption.

PSUSD030 Performance



Example

At 2 Bar (30 psi) discharge pressure and 65 psi air pressure, PSU030 pumps provide 15 lpm (4 gpm) flow rate, cycle at ~210 CPM, and exhaust 9 SCFM of air.

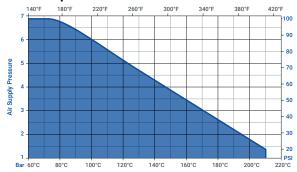
*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.



^{***} Dry-run capable PSUSD030 pumps require flooded suction and may have reduced warranty. Contact support for details.

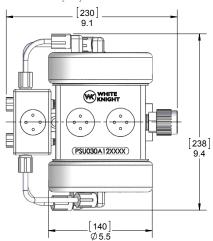


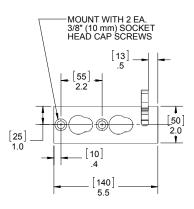
1.2 Temperature Limits

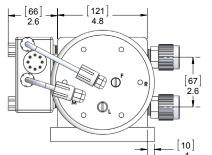


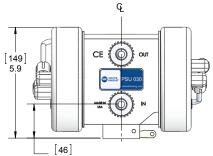
1.3 Dimensions

Dimensions in [mm] in



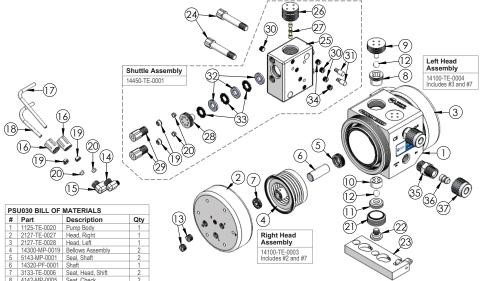








1.4 Bill of Materials



1	1125-TE-0020	Pump Body	1
2	2127-TE-0027	Head, Right	1
3	2127-TE-0028	Head, Left	1
4	14300-MP-0019	Bellows Assembly	2
5	5143-MP-0001	Seal, Shaft	2
6	14320-PF-0001	Shaft	1
7	3133-TE-0006	Seat, Head, Shift	2
8	4142-MP-0005	Seat, Check	2
9	4140-TE-0005	Plug, Check	2
10	4137-TE-0001	Cage, Check	2
11	4135-MP-0007	Seat, Check	2
12	4100-MP-0004	Ball, Check, 1/2"	4
13	10040-TE-0003	Plug, NPT, 1/4"	4
14	6030-TE-0001	Elbow, Gripper,	2
		1/8" NPT x 1/4"	
15	6030-TE-0004	Elbow, Gripper,	2
		1/4" NPT x 1/4"	
16	6070-TE-0001	Female Gripper Nut, 1/4"	4
17	10071-PF-0008	Tubing, Thick Wall, 1/4"	2
18	10071-PF-0009	Tubing, 1/4"	2
19	6080-KF-0001	Gripper, 1/4"	8
20	6080-TE-0001	Ferrule, 1/4"	8
21	4139-TE-0004	Plug. Check	2
22	10010-TE-0018	Base Plate Mount Screw	2
23	14200-TE-0002	Plate, Base, Assembly	1
24	10010-TE-0017	Screw, Mount, Shuttle	2
25	14400-TE-0009	Shuttle Body with Sleeve	1
26	6530-TE-0001	Shuttle End Cap	2
27	6560-CE-0001	Shuttle Spool	1
28	6150-TE-0010	Cap, Muffler	2
29	6070-TE-0004	Male Gripper Nut, 1/4"	4
30	10040-TE-0002	Plug, NPT, 1/8"	3
31	10020-TE-0004	Pin, Alignment, Shuttle	2
32	6140-FP-0003	Baffle	6
33	6140-PP-0003	Spacer, Baffle	6
34	10040-TE-0015	Plug, Vent, NPT, 1/8"	2
35	7400-TE-0001	Body, S-300®, 1/2"	2
36	7400-PF-0001	Insert, S-300®, 1/2"	2
37	7400-PF-0005	Nut, S-300®, 1/2"	2

Fittings (Type, Size, Option)			Assemblies	Body Inlet Only (Nut not included)
Flaretek	1/4 in.	F04	14510-PF-0016	7200-PF-0001
Compatible	3/8 in.	F06	14510-PF-0001	7200-PF-0002
0	1/2 in.	F08	14510-PF-0002	7200-PF-0003
0	3/4 in.	F12	14510-PF-0003	7200-PF-0004
Tube Out	3/8 in.	T06	7120-P	F-0001
	1/2 in.	T08	7120-P	F-0002
-	3/4 in.	T12	7120-P	F-0003
Weldable	1/2 in.	W08	7300-P	F-0001
	3/4 in.	W12	7300-P	F-0002
Pillar S-300	1/4 in.	P04	14530-PF-0025	7400-TE-0031
Con.	3/8 in.	P06	14530-PF-0012	7400-TE-0023
Coop of	1/2 in.	P08	14530-PF-0001	7400-TE-0001
	3/4 in.	P12	14530-PF-0002	7400-TE-0002
FNPT	1/4 in.	N04	7100-TI	E-0001
1	3/8 in.	N06	7100-TI	E-0002
	1/2 in.	N08	7100-TI	E-0003
	3/4 in.	N12	7100-TI	E-0007
Synchro-	3/8 in.	S06	14520-TE-0009	7010-TE-0001
Flare	1/2 in.	S08	14520-TE-0001	7010-TE-0003
-00	3/4 in.	S12	14520-TE-0002	7010-TE-0002
PrimeLock	1/4 in.	L04	14570-PF-0013	7800-TE-0013
TillieLock	3/8 in.	L06	14570-PF-0014	7800-TE-0014
0	1/2 in.	L08	14570-PF-0001	7800-TE-0001
	3/4 in.	L12	14570-PF-0002	7800-TE-0002
Plugged		B00	7130-TI	E-0001

Part Description		
14600-XX-0009	LF0	15 ft fiber optic cable with no amplifier
14600-XX-0010	LF1	15 ft fiber optic cable with D10 amplifier
14600-XX-0011	LF2	25 ft fiber optic cable with no amplifier
14600-XX-0012	LF3	25 ft fiber optic cable with D10 amplifier
14600-XX-0031	LC0	15 ft conductivity cable
14600-XX-0040	LC1	25 ft conductivity cable

Stroke Detect with Fiber Optics			
Part Description			
14700-XX-0017	SF0	15 ft fiber optic cable with no amplifier	
14700-XX-0018	SF1	15 ft fiber optic cable with D10 amplifier	
14700-XX-0019	SF2	25 ft fiber optic cable with no amplifier	
14700-XX-0020	SF3	25 ft fiber optic cable with D10 amplifier	
Stroke Detect with Pressure Switch			
14900-NP-0004	SP1	Single NPN Switch	
14900-NP-0003	SP2	Dual NPN Switches	
14900-NP-0001	SP4	Single PNP Switch	
14900-NP-0002	SP5	Dual PNP Switches	



2. Installation

2.1 Precautions

Handling

Do NOT lift pump by shuttle valve assembly nor air tubing.

Installation Orientation

PSU030 pumps must be installed in an upright position. The check valves are actuated by gravity and/or flow, and they will not seat if the pump is not upright.

Timer Mode

PSU030 pumps require an end of stroke detection mechanism (pressure switch) to prevent over stroking in timer mode. Operating a PSU030 in timer mode without stroke detection will void the pump warranty.

Required Air Flow (Shuttle Valve)

PSU030 pumps require 1/4 in minimum orifice with unrestricted air flow.

Required Air Flow (Solenoid Valve)

PSU030 pumps require a 0.75 Cv solenoid. Using a reduced Cv will reduce flow rates. Using a valve with more than 20% greater Cv will change operating parameters, reduce pump life and void the warranty.

Under Supply of Air

PSU030 pumps operate erratically or stall when air supply is insufficient. Ensure use of air supply pressures higher than averaged air consumption lines in performance charts. Air supply lines and fittings must meet minimal inner diameter requirements shown in the installation instructions.

Air Supply Pressure

Operating PSU030 pumps ~35% below max air pressure may significantly extend pump life. PSU030 pumps require 20 psi minimum air pressure. Operation above 7 Bar (100 psi) may damage the pump and void the warranty.

Suction Lift

PSU030 pumps have an initial suction lift capacity of 3 ft. For best results minimize suction lift.

Liquid Inlet/Outlet Connections

PSU030 liquid ports are not NPT nor any other standard. Use of connectors other than those supplied by White Knight will damage the pump and void the warranty.

Liquid Line Restriction

PSU030 pumps may be controlled by closing liquid outlet lines. However, restricting liquid supply lines increases wear and should be avoided. Do NOT pump against a closed liquid inlet. It will damage the pump and void the warranty.

Running Dry

PSU030 pumps use the pumped liquid to lubricate their shafts. The pumps will cycle faster and wear more than normal when run dry, which may cause damage and loss of self-prime abilities. Standard models should not be run dry after start-up and are not warrantied under dry run conditions. Dry-run capable PSUSD030 models may run dry for short periods. Warranty of dry-run models is one-year. Extended warranties are available

Pulse Dampener with Shuttle Valve

Air supply pressure to PSU030 pumps should be at least ten psi higher than the liquid line pressure when using a pulsation dampener. Failure to do so may cause erratic operation.

Cross Contamination

PSU030 pumps use porous material that may retain chemicals. Take precautions to avoid cross contamination.



2.2 Warnings

Pressurized Material



Pumps in use contain pressurized materials. Eliminate liquid and air pressure via shut off valves before pump is serviced or removed from the system.

High Temperature



Heat may transfer to exterior surfaces when pumps operate with high temperature fluids. Avoid direct contact with the pump when high temperature fluids are present.

Hazardous Chemical



Use appropriate personal protective equipment when handling pump. Reference Material Safety Data Sheet (MSDS) for information specific to your chemicals.

Loud Noise



Pump exhaust air contributes to work area noise levels. Only operate pumps with approved muffler media, and use ear protection in noisy conditions.

2.3 Advantages

Head Pressure / Dead-Head

PSU030 pumps can be controlled by adjusting their liquid outlet pressures and can be installed with head pressures up to dead-head (e.g. equal liquid and air pressures) with no damage to the pump.

Thermal Cycling

PSU030 pumps require no maintenance when operated within their performance range, even in thermal cycling applications.

2.4 Environment & System

Oversized Inlet Line

Pumps operate optimally with liquid inlet lines larger than the liquid outlet lines. This reduces strain on the bellows and may reduce pulsation in the pump outlet.

Clean Supply Air (CDA)

PSU030 pumps require use of Class 2 air for particles and moisture per ISO 8573-1. Use 10 micron filter; maintain -40°C dew point. A point-of-use filter is recommended during first six months of operation in new fabs/systems due to high risks of debris that can damage pumps and void warranty.

Flammable Solvents

PSU030 pumps are not constructed from conductive materials. System that pump flammable solvents should be properly grounded to avoid ignition by static charge. A River's Edge test of isolative pumps with flammable liquids indicated that liquids must be grounded and other procedures should be followed. Copy of test available.

Pumping Liquids Near Boiling Point

Minimizing suction lift reduces pulsation and the potential for boiling or outgassing of liquid in the inlet of the pump. Although reciprocating pumps can pull suction lift, pump performance and life increase when suction lift is minimized or eliminated.

Abrasive Slurry

Pumping abrasive slurry may accelerate wear of components. PSU030 pumps are warrantied when used with slurry. However, normal wear is not covered by warranty.

Environmental Temperature

PSU030 pumps are rated for 0°C (32°F) - 50°C (122°F) environmental temperatures. Do not freeze fluid in pump. Operation below 0°C may accelerate wear. Normal wear is not covered by warranty.





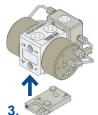
2.5 Installation Instructions



Move lever to up position.



Slide base plate forward or pump body backward.



Lift pump off of base plate.



Pull-back dismount is standard. See steps 4.1-4.3 for forward dismount.

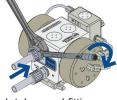
Screw base plate to surface with 3/8 in or 10 mm socket head cap screws into pre-drilled holes



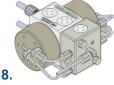
Set pump on base knobs; slide it forward. Set lever to down position.



Attach fittings to pump.
Tighten to 20 inch-lbs.



Attach tubes and fittings per manufacturer instructions. Use backer wrench to hold fitting in place at pump.



Affix supply air via 1/4 in FNPT port on shuttle valve. Air line must be 3/16 in minimum orifice.

Push-Forward Dismount Configuration Setup

Replace step 5 with steps 4.1-4.3 to re-configure the base plate to push-forward dismount configuration.



Move knobs to opposite sides.



Set pump on base knobs; slide it backward.



Move lever down to locked position.

Install with Rigid Base Plate *Requires push-forward dismount configuration (steps 4.1-4.3)



Remove L bracket. Set lever in neutral (up) position.



Slide pump forward; lift it off base plate.



Fix base plate to work station. See step 4 above.



Return pump to base plate.

Move lock lever to down position. Reattach L bracket. Tighten to 12 in-lb.

Liquid Inlet/Outlet

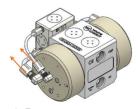
Liquid ports are not NPT nor any other standard. Use of connectors other than those supplied by White Knight will damage the pump.



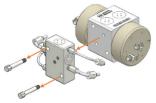
2.6 Shuttle Service Instructions

Follow instructions below to inspect or service White Knight shuttle valves. If a pump has stopped, ensure all recommendations in this manual are followed and that there are no air supply issues (i.e. closed air valve, damaged regulator, oil in air line, etc.).

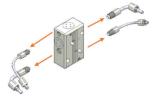
Do not lubricate or oil any of the shuttle components. White Knight shuttle valves do not require any lubrication.



1. Remove nuts on each air fitting on each pump head.



2. Unscrew both shuttle mounting bolts, and pull the shuttle from the pump.



3. Remove the airlines from both sides of the shuttle valve by unscrewing the air fittings.



4. Unscrew top shuttle end cap using the shuttle end cap tool.

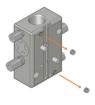
Part: 12100-PV-0083



5. Carefully remove ceramic spool from shuttle valve; it may break if dropped.

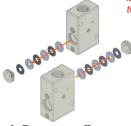


6. Unscrew bottom end cap using the shuttle end cap tool.

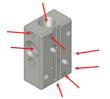


7. Unscrew both 1/8 in NPT plugs that have an orifice in the center.

If the ceramic spool in your pump has a flat feature, it is critical that it is oriented towards the bottom of the pump when the shuttle valve is reassembled.



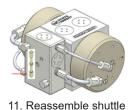
8. Remove muffler cap from left side using the muffler cap tool. Remove muffler media and note the order of the pieces. Repeat this step for muffler cap and muffler media on the right side.



9. Blow out shuttle valve with CDA or N2. Ensure no residue or debris is in any areas indicated above. Debris or residue in these areas may hinder pump performance.



10. Clean the ceramic spool with IPA, and dry it using CDA or N2.



and reattach it to the pump by following the above steps in reverse. If the spool in your pump has the flat feature, ensure it is oriented towards the bottom of the pump when the shuttle valve is reassembled.





3. Control & Monitoring

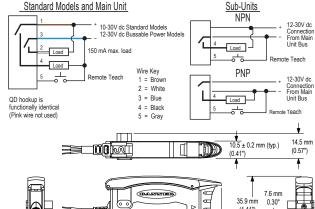
Programmable Control

White Knight CPT-1 controllers monitor and adjust run mode, flow rate, leak detection and other pump operations.



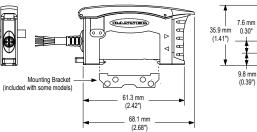
D10 Amplifier Electrical Hookups & Dimensions

White Knight recommends Expert[™] D10 amplifier for use with fiber optic stroke and leak detection assemblies.



Single Sensor Design

PSU030 pumps can use only a single fiber optic sensor at a time. The probe may be installed in the "F" port on either side of the pump. White Knight offers PFA, PFH, and PFU pumps for dual fiber optic use.



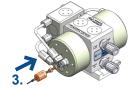
3.1 Fiber Optic Stroke Detection Installation



Remove stroke detect probe from fiber optic assembly.



Replace NPT plug in "F" port with stroke detect probe. Hand-tighten.



Insert the fiber optic cable until it seats at the bottom of the probe.



Lower ferrule and gripper until snug against probe and hand tighten female gripper nut.

Fiber Optic Sensors

Fiber optic sensors melt if used at >130°C (266°F), resulting in leak or end of stroke detection failure.





Open the top and slide the front face of the D10 up. Press the fiber optic ends into the holes on its front. Slide the face down to lock cables in place.



3.2 Calibrating D10 Amplifier for Stroke Detection

When calibrating the D10 Amplifier for stroke detection, the pump should be in the same operating conditions it will be in during normal operation (i.e. supply air pressure, back pressure, etc.). The Fiber Optic must be installed as per the instructions in section 3.1.

Calibration	Calibration:					
	Push Button	Remote Line	Result			
Access Dynamic TEACH Mode	Press and hold dynamic push button >2 seconds.	Hold Remote line low (to ground) >2 Seconds.	Power LED: OFF Output LED: OFF Bar graph: LO & DO Alternately Flashing			
TEACH Sensing Conditions	Hold push button. Operate pump normally for 15 seconds.	Hold remote line low (to ground). Operate pump normally for 15 seconds.	Power LED: OFF Output LED: OFF Bar graph: LO & DO Alternately Flashing			
Return to	Release button	Release remote line/switch	Teach Accepted Power LED: ON Bar graph: One LED flashes to show relative contrast (successful setup requires minimum value of 4). Sensor returns to Run Mode with new settings.			
Run Mode			Teach Unaccepted Power LED: OFF Bar graph: #1, 3, 5, 7 alternately flash to show failure to sense. Sensor returns to Run mode without changing settings. Set up again if value shows <4.			

Upon completion of a successful learning cycle, the D10 Amplifier will continuously learn and self-teach to maintain the same cycle rate count readings.

3.3 Single Pressure Switch Stroke Detection Installation



Remove plug from "F" port.



Attach NPT gripper to "F" port.



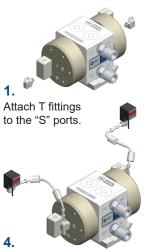


Attach elbow assembly to pressure switch. Loosen female gripper nuts, and insert air tube between them. Hand tighten gripper nuts.

After your device is connected, you must set the switch point. If operating above 60 psi air supply, the set point is 43 psi (0.296 MPa), otherwise it is 18 psi (0.124 MPa). Each system is unique so values may need to be adjusted to your specific application. As the exhaust system loads, it may be necessary to adjust the set point.

3.4 Dual Pressure Switch Stroke Detection Installation

Perform all instructions to both sides of the pump.



Loosen female gripper nuts on elbow assemblies and T fittings. Insert tubing and hand-tighten gripper nuts.



Attach mufflers to the T fittings.



Attach elbow assemblies to pressure switches.

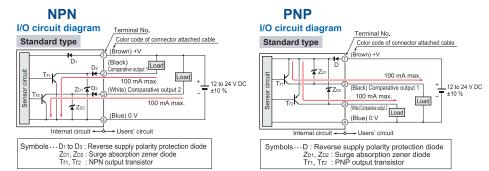


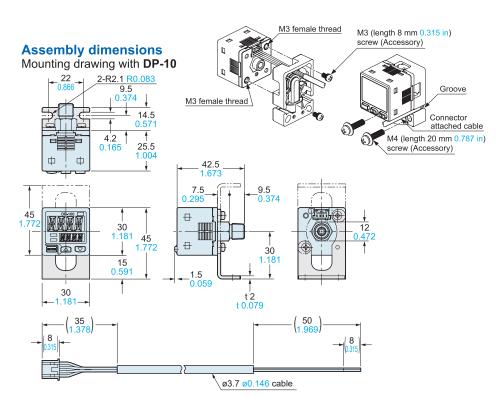
Affix supply air via 1/4 in FNPT QEV ports on both sides. Air supply must be 1/4 in minimum orifice to source.

After your device is connected, you must set the switch point. If operating above 60 psi air supply, the set point is 43 psi (0.296 MPa), otherwise it is 18 psi (0.124 MPa). Each system is unique so values may need to be adjusted to your specific application. As the exhaust system loads, it may be necessary to adjust the set point.



3.5 Pressure Switch Stroke Detection Electrical Hookups





3.6 Conductivity Leak Detection Installation

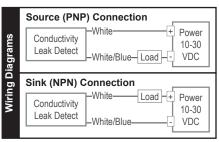
Leaks are identified if conductive fluid contacts a sensor. Sensor provides a Sink (NPN) or Source (PNP) signal, depending on the wire setup. See the wiring diagrams below.

Conductive leak detection does not qualify for use in explosion-proof environments. Conductive fluid required.



Remove leak adapter from assembly.

Replace NPT plug in "L" port with probe. Hand Tighten. Attach cable to signal translator (e.g. PLC).



3.7 Fiber Optic Leak Detection Installation

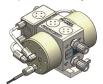
D10 amplifier must be calibrated before attaching fiber optic probes to the pump. Fiber optic sensors can melt if used at >130°C (266°F), causing leak detect failure.

See below for elbow out configuration.

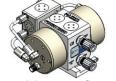


1.

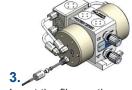
Remove leak adapter and leak detect probe from fiber optic assembly.



Lower ferrule and gripper until snug against the probe. Hand tighten female gripper nut.



For straight out configuration replace NPT plug in "L" port with the probe. Hand-tighten.



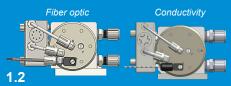
Insert the fiber optic cable until it contacts the bottom of the probe.



Open the top and slide the front face of the D10 up. Press the fiber optic ends into the holes on its front. Slide the face down to lock cables in place.







Attach fiber optic or conductivity leak detect probe per instructions above.

3.8 Calibrating D10 Amplifier for Leak Detection

Step 1: Power On D10 Amplifier & Set "Dark Operate" Mode:					
	Push Button	Remote Line	Result		
	0.04 s ≤ "Click" ≤ 0.8 s	$0.04 \text{ s} \le T \le 0.8 \text{ s}$			
Access Setup Mode	Press and hold both buttons > 2 seconds.	Double-pulse remote line	Green Power LED turns OFF. Output LED remains active. Icons continue to display current setup. Bargraph turns OFF.		
Select Settings	Press either button until LEDs show desired settings.	Pulse the remote line until LEDs show desired settings. T T Note: Double-pulsing remote line causes setting to "back up" one step.	Sensor toggles through these setting combinations: LO - Normal Speed - No Delay (default) DO - Normal Speed - No Delay LO - High Speed - No Delay DO - High Speed - No Delay LO - Normal Speed - Delay DO - Normal Speed - Delay LO - High Speed - Delay DO - High Speed - Delay DO - High Speed - Delay DO - High Speed - Delay		
Return to Run Mode	Press and hold both buttons >2 seconds.	Hold remote line low > 2 seconds. > 2 seconds	Green Power LED turns ON. Sensor returns to Run mode with new settings.		

Step 2: /	Step 2: Access "Single-Point Dark Set" Mode						
	Push Button	Remote Line	Result				
	0.04 s ≤ "Click" ≤ 0.8 s	$0.04 \text{ s} \le T \le 0.8 \text{ s}$					
Access Set Mode	Press and hold static button > 2 seconds.	Single-pulse remote line	Power LED: OFF. Output LED: ON (push button) OFF (remote line) Static LEDs: LO & DO alternately flashing				

Step 3: Set Sensing Condition

Set condition to "leak detection" sensing while probe tip is submerged in liquid. Then, remove the leak probe from liquid and reinserted into the "L" port. Amplifier will now signal when moisture if detected on the probe tip.

	Push Button	Remote Line	Result	
	$0.04 \text{ s} \le \text{``Click''} \le 0.8 \text{ s}$	$0.04 \text{ s} \le T \le 0.8 \text{ s}$		
Condition	Present sensing condition Five-click static button	Present sensing condition • Five-pulse remote lne	Power LED: ON. Output LED: ON (push button) OFF (remote line) Bargraph: 4 indicators flash. Sensor returns to Run mode with new sett	or ************************************
Set Sensing	- +		Power LED: ON. Output LED: ON (push button) OFF (remote line) Bargraph: #1, 3, 5, 7 flash for failure. Sensor returns to Set sensing condition.	or O





4. Ordering Instructions

Required (Default Model)

Additional Options (Blank if not needed)

PSU030 2 - F08 1 - LF0 - SF0 - TF08 - VX0 - Rev



Options 1-3 are required. Leave Additional Options blank if not desired. Only add Outlet if different than Inlet.

Default options are highlighted

1. Pump Model			
Standard	PSU030		
Dry-Run	PSUSD030		

2. Check Ball Material			
PTFE Check balls	blank		
PFA Check balls	F		

3. Inlet Fitting

Front straight only			
Flaretek	1/4 in.	F04	
Compatible	3/8 in.	F06	
	1/2 in.	F08	
	3/4 in.	F12	
Tube Out	3/8 in.	T06	
	1/2 in.	T08	
	3/4 in.	T12	
Weldable	1/2 in.	W08	
	3/4 in.	W12	
Pillar S-300	1/4 in.	P04	
0000	3/8 in.	P06	
	1/2 in.	P08	
	3/4 in.	P12	
FNPT	1/4 in.	N04	
	3/8 in.	N06	
	1/2 in.	N08	
	3/4 in.	N12	
Synchro-	3/8 in.	S06	
Flare	1/2 in.	S08	
0	3/4 in.	S12	
PrimeLock	1/4 in.	L04	
To a	3/8 in.	L06	

1/2 in.

3/4 in.

L08

L12

4. Leak Detection			
No leak detection	blank		
15 ft fiber optic cable with no amplifier	LF0		
15 ft fiber optic cable with D10 amplifier	LF1		
25 ft fiber optic cable with no amplifier	LF2		
25 ft fiber optic cable with D10 amplifier	LF3		
15 ft conductivity cable	LC0		
25 ft conductivity cable	LC1		

5. Stroke Detection		
No stroke detection	blank	
15 ft fiber optic cable with no amplifier	SF0	
15 ft fiber optic cable with D10 amplifier	SF1	
25 ft fiber optic cable with no amplifier	SF2	
25 ft fiber optic cable with D10 amplifier		
Single NPN Pressure Switch		
Dual NPN Pressure Switches * (Includes two DP2 pressure switches)		
Single PNP Pressure Switch	SP4	
Dual PNP Pressure Switches * (Includes two DP2 pressure switches)		

7. Shuttle	
Gravity reset with standard exhaust	blank
No shuttle, standard ports * (No pressure switches included) Sensors are required for operation.	VX0
Gravity Reset with Remote Exhaust	VG1

^{*} White Knight shuttle valve not included.



Timer mode operation requires end-of-stroke detection. Use of timer mode without stroke detection voids the warranty.

6. Outlet Fitting Straight only. Select Top or Front.		Front	Тор	
Same as Inlet		blank	n/a	
Flaretek	1/4 in.	FF04	TF04	
Compatible	3/8 in.	FF06	TF06	
1	1/2 in.	FF08	TF08	
0	3/4 in.	FF12	TF12	
Tube Out	3/8 in.	FT06	TT06	
	1/2 in.	FT08	TT08	
-	3/4 in.	FT12	TT12	
Weldable	1/2 in.	FW08	TW08	
	3/4 in.	FW12	TW12	
Pillar S-300	1/4 in.	FP04	TP04	
0000	3/8 in.	FP06	TP06	
00	1/2 in.	FP08	TP08	
	3/4 in.	FP12	TP12	
FNPT	1/4 in.	FN04	TN04	
	3/8 in.	FN06	TN06	
	1/2 in.	FN08	TN08	
	3/4 in.	FN12	TN12	
Synchro-	3/8 in.	FS06	TS06	
Flare	1/2 in.	FS08	TS08	
0	3/4 in.	3/4 in. FS12		
PrimeLock	1/4 in.	FL04	TL04	
Con	3/8 in.	FL06	TL06	
1000 m	1/2 in.	FL08	TL08	
	3/4 in.	FL12	TL12	

Rev	ision

No revision

blank

Contact support for revision level or copy exact code activation details. Configured part numbers are not Copy Exact Part Numbers. support@wkfluidhandling.com



5. Pump Service

Pumps fully rebuilt by White Knight, certified rebuilders, or technicians certified by White Knight receive full warranty renewal. Details below.

White Knight Rebuilds

Request factory rebuilds by web form at: https://wkfluidhandling.com/support/rma/. An RMA# will be provided after processing.

*Customers must follow decontamination instructions in Section 4.4 when returning a pump to White Knight.

Certified Rebuilders

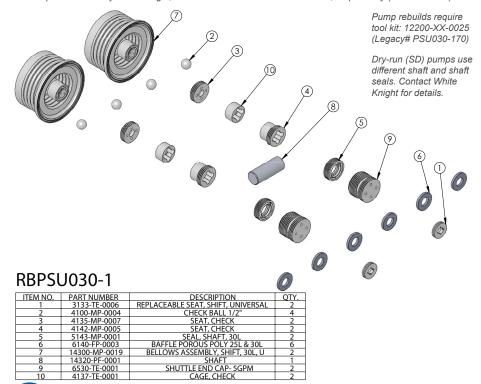
White Knight's global network of certified rebuilders expedite rebuild turn-around time and minimize shipping costs. Find certified rebuilders at: https://wkfluidhandling.com/rebuilders/

Rebuild Pump as Certified Technician

White Knight offers trainings to certify technicians to rebuild pumps. Technicians who pass the training are issued a two-year certification. During the two years, parts in pumps rebuilt by the technician receive a full warranty. See: https://wkfluidhandling.com/virtual-rebuilds/

5.1 Rebuild Kits & Parts

Rebuild kit for PSU030 is RBPSU030-1. Rebuild kit for PSUSD030 is RBPSUSD030-1 (labor not included). To request rebuilds by White Knight, use RBPSU030-5 or RBPSUSD030-5, respectively (labor included).





5.2 Return Pump for Service

Follow decontamination instructions when returning a pump for service.

DO NOT REMOVE PAGE FROM MANUAL.

Copy page from manual or download at https://wkfluidhandling.com/support/rma/.

Decontamination Instructions

PRINT COMPLETED DECONTAMINATION CERTIFICATION. IT MUST BE INCLUDED IN YOUR RMA SHIPMENT.

White Knight products are designed for use with caustic and otherwise dangerous liquids. Handle every product as if it contains dangerous chemicals whether or not it actually does.

- · Only those with adequate safety training should attempt to handle used pumps.
- · Wear adequate safety gear appropriate for chemicals that have been in the pump.
- · Review relevant Material Safety Data Sheets (MSDS) before handling the pump.
- · Review emergency numbers for use in event of an accident.
- Prepare Ph papers, showers, antidotes, clean-up equipment, neutralizers, and other safety devices used to detect. neutralize or minimize effects of chemicals described in appropriate MSDS documents.

Rinse with DI Water

Circulate DI water through pump for twenty minutes before disassembly and/or double bagging for shipment. If pump is nonfunctional, force DI water from inlet through outlet for 40 minutes before shipment preparations.

Remove Pump from Station:

- Disconnect liquid tubing connectors from front of pump (opposite shuttle valve).
- Plug NPT fittings with PTFE plug, Flare fittings with flare nose cover and cap, or other plug or cap as recommended by connector supplier.
- 3. Disconnect air supply tubing from face of shuttle valve.
- 4. Loosen mount screw from base plate. (Note: do not remove screw from base plate).
- Remove base plate using proper tool for the fastening devices (e.g. Allen wrench or screw driver).
 Note: Base plate may stay if needed for replacement pump to be used.
- 6. Return all removed parts to the pump.

Return Pump to White Knight:

- 1. Rinse pump with DI water as described above after removing it from its station.
- 2. Drain remaining DI water from the pump inlet and outlet liquid tubing connectors.
- 3. Plug liquid outlets as described in the Remove Pump from Station section above.
- 4. Dry the pump, double bag it, and seal it in thick polyethylene bags.
- 5. Return the pump to its original packaging.
- 6. Include MSDS for the chemical that the pump was handling in the box with the pump.
- 7. Obtain RMA number from White Knight and write it on the outside of the box.
- 8. Ship to White Knight following all rules, regulations and laws regarding shipment of dangerous materials. Ship freight pre-paid. No collect shipments will be accepted. Unauthorized use of White Knight shipping accounts will result in the adding of freight to the bill in addition to a service charge.

Include All Pump Components:

Pumps returned to White Knight for evaluation, service or repair must be complete with all components, including but not limited to base plate, mount screws, tubing connectors, tubing connector caps, flare noses, shuttle valves, mufflers, and tubing. Missing parts will be added to the pump and charged to the customer.



DO NOT REMOVE PAGE FROM MANUAL.

Copy page from manual or download at https://wkfluidhandling.com/support/rma/.

Decontamination Certification

COMPLETE AND	PRINT THIS FORM. IT MUS	T BE INCLU	JDED IN YO	JR RMA SHIPMEN	IT.		
decontaminatio	ed employee of n and safety procedures or return of product belo		d in Decon	tamination Instr		tify that all tion have	
RMA#:							
(We cannot proce	ss returns without an RMA n	number.)					
Serial#:(We cannot proces	ss returns without a product	serial numl	ber.)				
Metal Expo	SURE: oly. Write in other metals if n	necessary.)					
Product was	used in a Metal Proces	s. 🗖 Ye	es 🗖 No				
Product was	used in a <u>Copper</u> Meta	l Process.	■ Yes	■ No			
Product was	used with:						
■ Aluminum ■ Tungsten	□ Cobalt □ Gold □ Zinc □ Other: _	Lead	■Nickel	Platinum	■Silver	■Tin	Titanium
Chemical E	xposure: oly. Write in other chemicals	if necessar	y.)				
☐ Product was	NOT used in chemicals	(DI Wate	r only).				
☐ Product was	used in chemicals.						
□ Ammonia□ Nitric Acid	☐ Ammonium Hydroxide ☐ Phosphoric Acid	□Hydrod □Sulfuri	chloric Acid c Acid	■Hydrofluoric A ■ Other:		lrogen Perc	oxide 🗖 IPA
	formation: metal processes to which side of the return package			een exposed by	clearly and	d conspic	uously
Products exposed to Metal Processes must be sent to the following address: Products NOT exposed to must be sent to the follow					;		
White Knight Fluid Handling 187 East 670 South, Suite B Kamas, UT 84036		White Knight Fluid Handling 187 East 670 South, Suite C Kamas, UT 84036					
Print Name:							
Signature:					Date		





6. Warranty

White Knight follows strict manufacturing, assembly and testing procedures to ensure consistency and reliability.

White Knight warrants PSU030 pumps and components are free from defects in materials and workmanship for two years from our shipment date or your installation date if provided within 90 days of shipment from our facility.

Failures due to normal wear, misuse, abuse or unauthorized disassembly nullify this warranty.

White Knight does not guarantee the suitability of products for specific applications. White Knight is not liable for any damage or expense resulting from use or misuse of its products in any application. Responsibility is limited solely to repair or replacement of defective products or components.

Prior written, faxed or emailed approval must be obtained from White Knight before returning any product or component for warranty consideration. All determinations regarding cause of failure are made by White Knight, and all decisions regarding warranty fulfillment or nullification are made by White Knight.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED. INCLUDING ANY GUARANTEE OF SUITABILITY FOR ANY PURPOSE. NO VARIATIONS OF THIS WARRANTY SHALL BE HONORED NOR CONSIDERED LEGALLY BINDING, EXCEPT WRITTEN AGREEMENTS SIGNED BY THE CEO OF WHITE KNIGHT FLUID HANDLING.







CERTIFICATE & DECLARATION OF CONFORMITY FOR CE MARKING

Company contact details:

White Knight Fluid Handling Inc. 187 E. 670 S., Kamas, Utah, 84036, USA

White Knight Fluid Handling Inc. declares that their:

Bellows Pump Line

PSA030, PSA060, PSA140, PSH030, PSH060, PSH140, PSU030, PSU060, PSU140, PSA015, PSR050, PSR025, PFA030, PFA060, PFA140, PFH030, PFH060, PFH140, PFU030, PFU060, PFU140, PXA030, PXA060, PXA140, PXH030, PXH060, PXH140, PXU030, PXU060, PXU140, PFA015, LHA015, LHA030, LHA070

Diaphragm Pump Line (Non Conductive)

PSD04TE, PSD06TE, PSD08TE, PSD16TE, PSD24TE, PSD04UH, PSD06UH, PSD08UH, PSD16UH, PSD24UH, PSB100

Diaphragm Pump Line (Conductive)

PSD04TC, PSD06TC, PSD08TC, PSD16TC, PSD24TC, PSD04UC, PSD06UC, PSD08UC, PSD16UC, PSD24UC

Legacy Pump Line

PLS30, PLS60, PLS120, PLX30, PLX60, PLX120, PX30, PX60, PX120, PLF30, PLF60, PLF120

Metering Pumps PPM100, PEM100, PEM050

Plastic Pumps PHC40-2, PPMC300, PPMA

TPA07 Pressure Transducer

are classified within the following EU Directives as applicable:

Machinery Directive 2006/42/EC Low Voltage Directive 2014/35/EU Electromagnetic Compatibility Directive 2014/30/EU RoHS 2 Directive 2011/65/EU

and further conform with the following EU Harmonized Standards as applicable:

EN 809:1998+A1:2009 EN 60204-1:2006 + A1:2009 EN 61000-6-2:2005 EN 61000-6-4:2007+A1:2011

Dated: 16 January 2017

Position of signatory: Product Manager Name of Signatory: Cory Ammon Simmons Signed below: on behalf of White Knight Fluid Handling Inc.





Pump Solutions and Accessories



Ultra-Pure Closed-Loop Systems

Automatically maintain laminar flow or steady pressure with metal-free closed-loop pump systems offering stable temperatures, deadhead and suction lift. Control your high purity chemical processes and delivery systems. Simplify process automation to save time, resources and reduce costs.

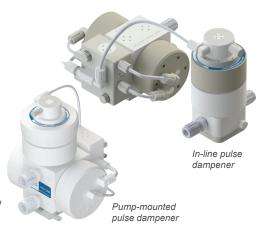
https://wkfluidhandling.com/closed-loop/

- ≤ 140 lpm (36 gpm) flow rates
- ≤ 7 Bar (100 psi) pressures
- ≤ 210°C (410°F) temperatures
- · Maintain stable temperatures
- · No metals, no corrosion
- · No elastomer O-rings, no leaks
- · No electric motors, no heat rise

Pulse Dampeners

In-line and pump-mounted pulse dampeners reduce pulsation in fluid systems to improve flow control, increase batch yields, protect components, and minimize maintenance and downtime for repairs. DBU030 dampeners fit 30 and 60 lpm pumps. DBU060 dampeners fit 30, 60 and 140 lpm pumps. DBU140 dampeners fit 60 and 140 lpm pumps.

https://wkfluidhandling.com/dampeners/

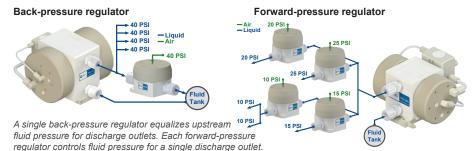


Pressure Regulators

White Knight pressure regulators offer remote piloting capability to maintain system pressure for high-purity chemical circulation loops and systems with multiple tool drops or dispense points. They feature fully-swept PTFE/PFA flow paths. A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure.



https://wkfluidhandling.com/pressure-regulators/



Filter Housings

Two-chamber and four-chamber filter housings provide parallel or series (in-line) operation. Their compact, non-metallic PTFE/PFA designs offer superior containment and high-flow performance within a smaller footprint than traditional housings. They fit many filter types, and enable filters to be changed without disconnecting liquid lines. https://wkfluidhandling.com/filter-housings/





Cycle-Rate Translator

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool. https://wkfluidhandling.com/cpt/



Catcher™ Pre-Filters

White Knight Catcher™ pre-filters protect pumps from wafer shards and other harmful solids. They can be cleaned without disconnecting liquid lines. https://wkfluidhandling.com/catchers/





White Knight Support

187 E. 670 S. Kamas, UT 84036

Phone: 435.783.6040 Toll Free: 888.796.2476 Fax: 435.783.6128

support@wkfluidhandling.com

https://wkfluidhandling.com/support/



