

# **Ultrapure Chemical Pumps with Fiber-Optic Sensors**

**PFA SERIES PUMPS** 

Metal-free pumps with PTFE, PFA flow paths for ultrapure chemical process applications. PFA Series pumps are capable of up to 100°C (212°F) fluid temperatures and 7 Bar (100 psi) air pressures. PFASD models can run dry for more than one hour without pump damage.

## **Advanced Pump Technologies**





# **PFA SERIES PUMPS**

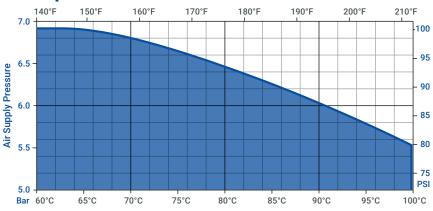
## **Operation**

A solenoid valve and fiber optics monitor stroke timing to optimize liquid flow and pump durability.

See online animation.

5 PORT SOLENOID VALVE 5 PORT SOLENOID VALVE PLC PLC Supply air to left side Supply air to right side 📒 Liquid Out Supply Air Ambient Air Exhaust Air Shift Signal 📕 Liquid In

## **Temperature Limitations**



## **Specifications**

Model		PFA015	PFA030	PFA060		PFA140	
Max Flow Rate*		12.8 lpm (3.38 gpm)	25.7 lpm (6.79 gpm)	66.1 lpm (17.46 gpm)		146.7 lpm (38.75 gpm)	
Displacement Per Cycle*		0.089 liters (0.024 gal)	0.089 liters (0.024 gal)	0.216 liters (0.057 gal)		0.500 liters (0.132 gal)	
Cycles per min		≤ 190	≤ 336	≤ 318		≤ 233	
Air Connection		1/4 in FNPT	1/4 in FNPT	1/4 in FNPT		3/8 in FNPT	
Weight		2.4 kg (5.3 lb)	2.4 kg (5.3 lb)	4.7 kg (10.4 lb)		15.6 kg (34.4 lb)	
Suction Lift*		≤ 3 m (10 ft)	≤ 3 m (10 ft)	≤ 3 m (10 ft)		≤ 3 m (10 ft)	
Sound	Pressure**	69.54 dB(a) 66.58 dB(a)	69.54 dB(a) 66.58 dB(a)	82.74 dB(a) 82.61 dB(a)		81.98 dB(a) 91.60 dB(a)	
	Power**	58.44 dB(a) 65.52 dB(a)	58.44 dB(a) 65.52 dB(a)	71.92 dB(a) 73.84 dB(a)		76.37 dB(a) 83.16 dB(a)	
Stroke Detection		Fiber optic with or without D10 sensor			Max Fluid		100°C
Leak Detection		Fiber optic with or without sensor, or conductivity			Temperatu Max Suppl		(212°F) 7 Bar
Electronic Control		CPC, CPT, or custom. Call for details.			Air Pressure		(100 psi)
	Min Startup May vary by configuration and system. Suction lift diminishes ver time. Recommended installation level less than 3 ft above					1.4 Bar (20 psi)	

over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM. \*\* dB at 100 psi 50 CPM (top) and 100 psi max. CPM (bottom). Sound levels measured in accordance with ISO9614-2:1997. \*\*\*Dry-run capable PFASD pumps require flooded suction, and may have a reduced warranty. Contact White Knight for details.

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PFA060	PFA140						
Configuration							
PFA 060 - F 12 - LF0 - SFL 0 0 2 3 4 5 6							
Pump Model     PFA = Standard     PFASD = Dry-run capable	(optional) =						
-	) Check ball material blank (default) = PTFE F = PFA check balls						
(3) Fitting Style F = Flaretek® compatible T = Tube Out W = Weldable P = Pillar S-300® N = Female NPT (FNPT)	<b>Pitting Size</b> 04 = 1/4 in 06 = 3/8 in 08 = 1/2 in 12 = 3/4 in 16 = 1 in 20 = 1-1/4 in 24 = 1-1/2 in						
<ul> <li>(5) Leak Detection         LF0 = 15 ft fiber optic cable, no am         LF1 = 15 ft fiber optic cable, D10 a         LF2 = 25 ft fiber optic cable, no am         LF3 = 25 ft fiber optic cable, D10 a         LC0 = 15 ft conductivity cable         (6) Stroke Detection (*Required for optic cable)     </li> </ul>	mplifier nplifier mplifier						
Dual Probe SFD0 = 15 ft fiber optic cable, no amplifier SFD1 = 15 ft fiber optic cable, D10 amplifier SFD2 = 25 ft fiber optic cable, no amplifier SPD3 = 25 ft fiber optic cable, D10 amplifier Single Probe, Dual Detect SFS = Single probe, dual detect, no fibers SFD0 = 15 ft fiber optic cable, no amplifier SFD1 = 15 ft fiber optic cable, D10 amplifier SFD2 = 25 ft fiber optic cable, no amplifier SFD3 = 25 ft fiber optic cable, no amplifier SPD3 = 25 ft fiber optic cable, D10 amplifier SPD3 = 25 ft fiber optic cable, D10 amplifier							
<ul> <li>Liquid Outlet Position</li> <li>F = Front straight liquid outlet</li> <li>T = Top straight liquid outlet</li> </ul>							
B O Liquid Outlet Style and Size Choices are same as 3 and 4 above							
Quick Exhaust/Air Inlet A = 5/16 in NPT Adapter Define optional items only if desired. I options (6-8) if they differ from inlet fi All fittings are not available in all sizes are not compatible with all pump size Operating pump in timer mode requine detection to prevent over stroking. Op timer mode without stroke detection Operating pump without quick exhaus Customers may use NPT adapter and Contact White Knight for copy exact i	Define outlet fitting tting options (2)(3). s, and all fittings s. Call for details. es end-of-stroke erating a pump in voids the warranty. st valves voids warranty. I supply their own QEVs.						

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Fluid Path

Materials

Non-Fluid

Path Materials

PTFE, PFA

PTFE,

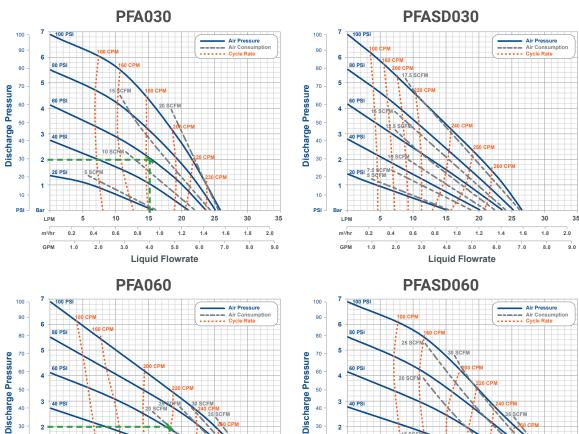
PFA, PP

Version: 2.1.0 | Published: 2 Mar 2022 | P. 2 Specifications subject to change without notice



# **PFA SERIES PUMPS**

## Performance



40

30 2

20

10

PSI

#### **Reading Charts**

Draw a horizontal line from your discharge pressure and a vertical line through your desired flow rate. At their intersection, estimate required air supply pressure, cycle rate and air consumption.

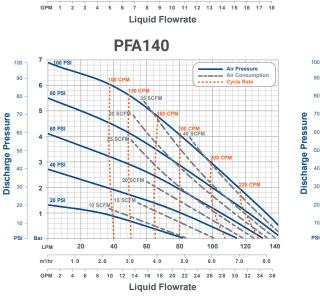
See green dashed lines in PFA030 and PFA060 charts for examples.

#### Example 1

At 2 Bar (30 psi) liquid discharge pressure and 60 psi supply pressure, PFA030 pumps provide 15 lpm (4 gpm) liquid flow rate. They would cycle at 185 CPM, and exhaust 12 SCFM of air.

#### Example 2

At 2 Bar (30 psi) liquid discharge pressure and 60 psi supply pressure, PFA060 pumps provide 36 lpm (9.8 gpm) flow rates. They would cycle at 220 CPM and exhaust 20 SCFM of air.



40

2.5

60

3.5

70

4.0

50

3.0

Liquid Flowrate **PFA015** 

2.0

9 10 11 12

30

1.5

40

2.5

50

3.0

13 14 15

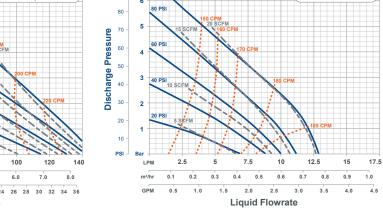
60

3.5 4.0

Air Pressure Air Consum

16 17

70



10

0.5

2

OD PSI

m³/h

20

1.0

\*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.



40

30

20

10

PSI

Bar

LPM

m³/hr

20 PSI

10

0.5

20

1.0

30

2.0

1.5



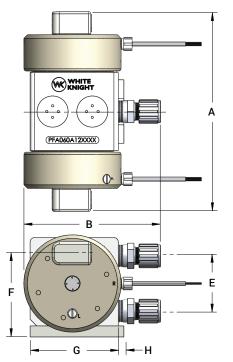
# PFA SERIES PUMPS

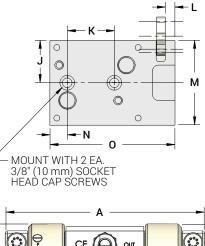
### **Dimensions**

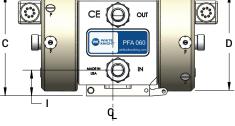
mm (inches)								
	PFA015	PFA030	PFA060	PFA140				
Α	263 (10.4)	263 (10.4)	287 (11.3)	383 (15.1)				
В	154 (6.1)	154 (6.1)	197 (7.7)	277 (10.9)				
С	116 (4.6)	116 (4.6)	147 (5.8)	233 (9.2)				
D	ø105 (4.1)	ø105 (4.1)	ø140 (5.5)	ø222 (8.7)				
Е	57 (2.2)	57 (2.2)	79 (3.1)	138 (5.4)				
F	100 (3.9)	100 (3.9)	120 (4.7)	192 (7.6)				
G	100 (3.9)	100 (3.9)	127 (5.0)	206 (8.1)				
Н	8 (0.3)	8 (0.3)	8 (0.3)	8 (0.3)				
Ι	32 (1.3)	32 (1.3)	37 (1.5)	53 (2.1)				
J	31 (1.2)	31 (1.2)	46 (1.8)	47 (1.8)				
Κ	51 (2.0)	51 (2.0)	51 (2.0)	51 (2.0)				
L	11 (0.4)	11 (0.4)	10 (0.4)	11 (0.4)				
М	62 (2.5)	62 (2.5)	91 (3.6)	94 (3.7)				
Ν	25 (1.0)	25 (1.0)	19 (0.7)	57 (2.2)				
0	111 (4.4)	111 (4.4)	135 (5.3)	215 (8.4)				

Rigid baseplate available. Call for details.

https://wkfluidhandling.com/pfa-series/







## White Knight Accessories

### **Ultrapure Closed-Loop Systems**

Automatically control flow or pressure with metal-free systems capable of 210°C, dead-head and suction lift!



Automatically maintain flow or pressure in ultrapure chemical process and delivery systems. Simplify process automation to save time and resources, improve yields and reduce cost.

- > Up to 210°C (410°F)
  > No metals or elastomers
- No heat generation
- No O-rings or lubrication
- Suction lift & dead-head

https://wkfluidhandling.com/closed-loop/

#### **Pulse Dampeners**

Reduce pulsation in fluid systems to improve flow control, increase yields, protect fittings and pipes, and minimize downtime for repairs.

https://wkfluidhandling.com/dampeners/

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#### **Pressure Regulators**

Control upstream or downstream pressure! A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure. https://wkfluidhandling.com/regulators/





### **Cycle-Rate Translator**

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool.

https://wkfluidhandling.com/cpt/

