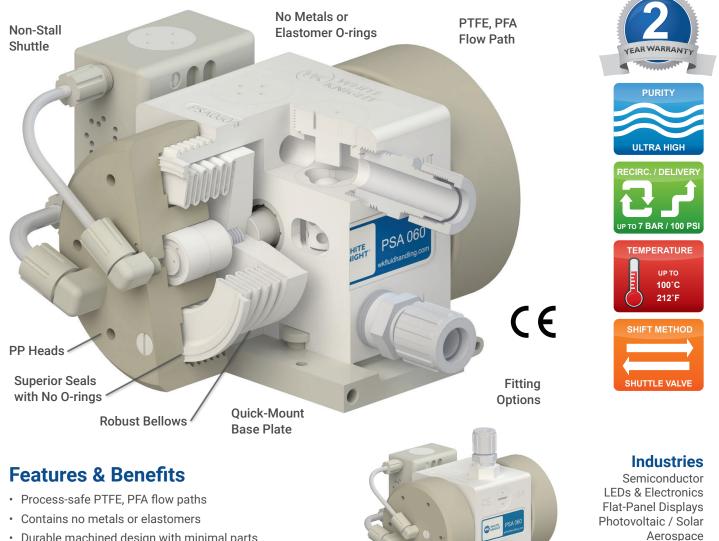


# **Ultrapure Pumps for Advanced Chemical Processes**

Metal-free pumps with PTFE, PFA flow paths for ultrapure chemical process applications. PSA Series pumps are capable of 100°C (212°F) fluid temperatures and 7 Bar (100 psi) air pressures. PSASD models can run dry for more than one hour without pump damage.

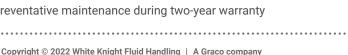
## **Advanced Pump Technologies**



**PSA SERIES PUMPS** 

- Durable machined design with minimal parts
- · Reliable, safe operation with leak-free seals and no O-rings
- On-board, non-stall shuttle saves space and eliminates resets .
- Robust bellows allow for 7 Bar (100 psi) supply pressure .
- Pneumatic Logic<sup>™</sup> minimizes liquid pulsation and pump vibration
- · Lubricant-free shifting eliminates potential contamination
- · No electric motors, which generate heat
- · Class 100 cleanroom assembly, testing, and packaging
- No preventative maintenance during two-year warranty







https://wkfluidhandling.com/psa-series/

**Applications** 

**Chemical Delivery** 

**Bulk Transport** 

CMP Slurry

**Chemical Circulation** 

Chemical Processing Chemical Reclaim

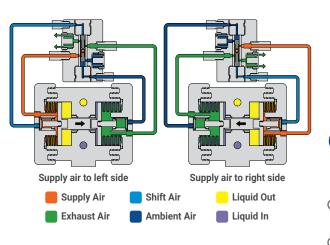


# **PSA SERIES PUMPS**

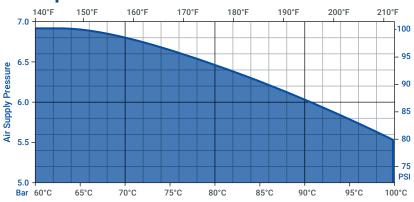
## Operation

Pneumatic Logic<sup>™</sup> minimizes pulsation, vibration, and wear. It ensures correct spool placement at the end of each stroke and resets shuttle valves after shutdowns. It has no detents to fail or seals to fatigue.

See online animation.



## **Temperature Limitations**



## **Specifications**

Model		PSA015	PSA030	PSA060		PSA140	
Max Flow Rate*		13.6 lpm (3.60 gpm)	24.7 lpm (6.53 gpm)	62.3 lpm (16.46 gpm)		123 lpm (32.5 gpm)	
Displacement Per Cycle*		0.074 liters (0.019 gal)	0.074 liters (0.019 gal)	0.178 liters (0.047 gal)		0.500 liters (0.132 gal)	
Cycles per min		≤ 216	≤ 333	≤ 348		≤ 273	
Air Connection		1/4 in FNPT	1/4 in FNPT	1/4 in FNPT		3/8 in FNPT	
Weight		3.3 kg (7.3 lb)	3.3 kg (7.3 lb)	4.7 kg (10.4 lb)		16.6 kg (36.6 lb)	
Suction Lift*		≤ 3 m (10 ft)	≤ 3 m (10 ft)	≤ 3 m (10 ft)		≤ 3 m (10 ft)	
Sound	Pressure**	74.00 dB(a) 79.90 dB(a)	74.00 dB(a) 79.90 dB(a)	73.11 dB(a) 82.50 dB(a)		81.98 dB(a) 91.60 dB(a)	
	Power**	63.01 dB(a) 69.90 dB(a)	63.01 dB(a) 69.90 dB(a)	64.29 dB(a) 74.11 dB(a)		76.37 dB(a) 83.16 dB(a)	
Stroke Detection		Fiber optic with or without D10 sensor, a solid state pressure switch (NPN or PNF			Max Fluid Temperatu	ıre	100°C (212°F)
Leak Detection		Fiber optic with or without sensor, or conductivity			Max Supp Air Pressu		7 Bar (100 psi)
	ronic Control	, ,	PT, or custom. Call for details.		Min Startup Air Pressure		1.4 bar (20 psi)
* May vary by configuration and system. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM.							

Materials

Non-Fluid

**Path Materials** 

PTFE, PFA,

PP, Ceramic

over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM. \*\* dB at 100 psi 50 CPM (top) and 100 psi max. CPM (bottom). Sound levels measured in accordance with ISO9614-2:1997. \*\*\*Dry-run capable PSASD pumps require flooded suction, and may have a reduced warranty. Contact White Knight for details.

PSA060 PSA030							
Configuration							
PSA 060 - F 12 - LFO - SFO - T P 08 - (optional)							
Pump Model     PSA = Standard     PSASD = Dry-run capable							
① Pump Size (max discharge)         ② Check ball material           015 = 15 lpm (4 gpm)         blank (default) = PTFE           030 = 30 lpm (8 gpm)         F = PFA check balls           060 = 60 lpm (16 gpm)         140 = 140 lpm (36 gpm)							
③ Fitting Style         ④ Fitting Size           F = Flaretek® compatible         04 = 1/4 in           P = Pillar S-300®         06 = 3/8 in           N = Female NPT (FNPT)         08 = 1/2 in           L = PrimeLock         12 = 3/4 in           T = Tube Out         16 = 1 in           W = Weldable         20 = 1-1/4 in           24 = 1-1/2 in							
<ul> <li>(optional)</li> <li>(Leak Detection (optional)</li> <li>LF0 = 15 ft fiber optic cable, no amplifier</li> <li>LF1 = 15 ft fiber optic cable, D10 amplifier</li> <li>LF2 = 25 ft fiber optic cable, no amplifier</li> <li>LF3 = 25 ft fiber optic cable, D10 amplifier</li> <li>LC0 = 15 ft conductivity cable</li> <li>LC1 = 25 ft conductivity cable</li> <li>SF0 = Single probe, 15 ft fiber optic cable, no amplifier</li> <li>SF1 = Single probe, 25 ft fiber optic cable, no amplifier</li> <li>SF3 = Single probe, 25 ft fiber optic cable, no amplifier</li> <li>SF3 = Single probe, 25 ft fiber optic cable, no amplifier</li> <li>SF3 = Single Pressure Switch (NPN)</li> <li>SP2 = Dual NPN Pressure Switch</li> <li>SP5 = Dual PNP Pressure Switch</li> </ul>							
<ul> <li>C Liquid Outlet Position</li> <li>F = Front straight liquid outlet</li> <li>T = Top straight liquid outlet</li> <li>① Liquid Outlet Style and Size</li> </ul>							
Choices are same as ③ and ④ above Shuttle blank (default) = PTFE VX0 = No shuttle, standard ports* VG1 = Gravity reset with remote exhaust VM0 = Mag detent with standard exhaust** VM1 = Mag detent with remote exhaust** VM1 = Mag detent with remote exhaust** Define optional items only if desired. Define outlet fitting options (6-8) if they differ from inlet fitting options (2)(3). All fittings are not available in all sizes, and all fittings are not compatible with all pump sizes. Call for details. Operating pumps in timer mode requires end-of-stroke detection to prevent over stroking. Operating a pump in timer mode without stroke detection voids the warranty. *Comes without White Knight shuttle valve. **Not available with PSA015 or PSA030 Contact White Knight for copy exact information.							

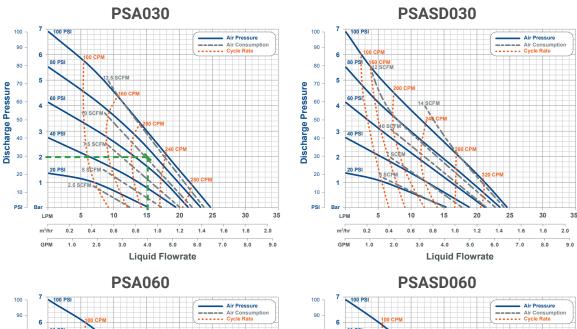


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# **PSA SERIES PUMPS**

## Performance



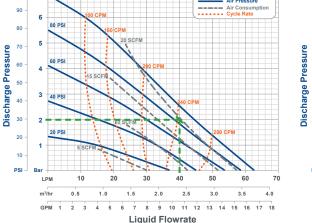
100

90

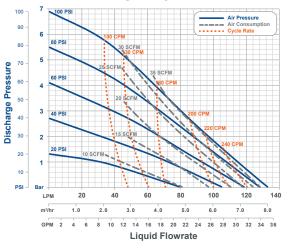
80 5

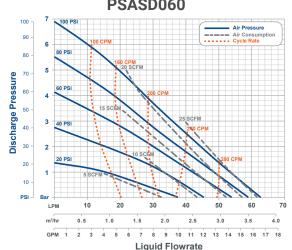
70

00 PSI









**PSA015** 

Air Pressure Air Consum

### **Reading Charts**

Draw a horizontal line from your discharge pressure and a vertical line through your desired flow rate. At their intersection, estimate required air supply pressure, cycle rate and air consumption.

See green dashed lines in PSA030 and PSA060 charts for examples.

#### Example 1

At 2 Bar (30 psi) liquid discharge pressure and 70 psi supply pressure, PSA030 pumps provide 15 lpm (4 gpm) liquid flow rate. They would cycle at 220 CPM, and exhaust 10 SCFM of air.

#### Example 2

At 2 Bar (30 psi) liquid discharge pressure and 82 psi supply pressure, PSA060 pumps provide 40 lpm (10.6 gpm) flow rates. They would cycle at 240 CPM and exhaust 20 SCFM of air.

**Discharge Pressure** 60 4 50 3 40 30 2 20 1 10 PSI 17.5 2.5 7.5 10 12.5 15 0.1 0.2 0.5 0.6 0.7 0.8 0.9 1.0 m³/h 1.0 2.5 3.0 4.0 4.5 0.5 1.5 2.0 3.5 Liquid Flowrate

\*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.





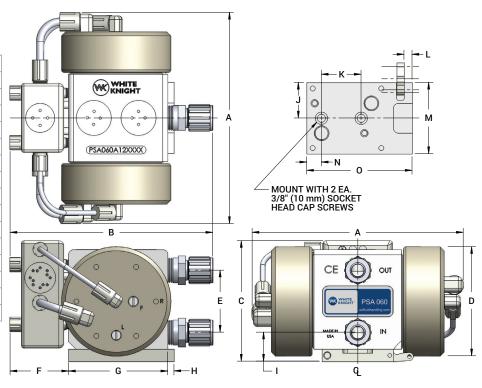
# **PSA SERIES PUMPS**

### **Dimensions**

mm (inches)									
	PSA015	PSA030	PSA060	PSA140					
Α	234 (9.2)	234 (9.2)	270 (10.6)	361 (14.2)					
В	214 (8.4)	214 (8.4)	259 (10.2)	345 (13.6)					
С	121 (4.8)	121 (4.8)	154 (6.1)	233 (9.2)					
D	ø105 (4.1)	ø105 (4.1)	ø140 (5.5)	ø222 (8.7)					
Е	57 (2.2)	57 (2.2)	79 (3.1)	138 (5.4)					
F	66 (2.6)	66 (2.6)	75 (3.0)	75 (3.0)					
G	100 (3.9)	100 (3.9)	127 (5.0)	206 (8.1)					
Н	8 (0.3)	8 (0.3)	8 (0.3)	8 (0.3)					
Ι	32 (1.3)	32 (1.3)	37 (1.5)	53 (2.1)					
J	31 (1.2)	31 (1.2)	46 (1.8)	47 (1.8)					
Κ	51 (2.0)	51 (2.0)	51 (2.0)	51 (2.0)					
L	11 (0.4)	11 (0.4)	10 (0.4)	11 (0.4)					
М	62 (2.5)	62 (2.5)	91 (3.6)	94 (3.7)					
Ν	25 (1.0)	25 (1.0)	19 (0.7)	57 (2.2)					
0	111 (4.4)	111 (4.4)	135 (5.3)	215 (8.4)					

Rigid baseplate available. Call for details.

https://wkfluidhandling.com/psa-series/



# White Knight Accessories

### **Ultrapure Closed-Loop Systems**

Automatically control flow or pressure with metal-free systems capable of 210°C, dead-head and suction lift!



Automatically maintain flow or pressure in ultrapure chemical process and delivery systems. Simplify process automation to save time and resources, improve yields and reduce cost.

- > Up to 210°C (410°F)
  > No metals or elastomers
- No heat generation
- No O-rings or lubrication
- Suction lift & dead-head

https://wkfluidhandling.com/closed-loop/

#### **Pulse Dampeners**

Reduce pulsation in fluid systems to improve flow control, increase yields, protect fittings and pipes, and minimize downtime for repairs.

https://wkfluidhandling.com/dampeners/

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### **Pressure Regulators**

Control upstream or downstream pressure! A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure. https://wkfluidhandling.com/regulators/





### **Cycle-Rate Translator**

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool.

https://wkfluidhandling.com/cpt/

