

### **Ultrapure Chemical Pumps with Internal Proximity Sensors**

Proximity switch-controlled pumps with PTFE, PFA flow paths for ultrapure chemicals. PXA B Series pumps are capable of 100°C (212°F) fluid temperatures and 7 Bar (100 psi) air pressures. PXASD models can run dry for more than one hour without pump damage.

**Advanced Pump Technologies** PTFE, PFA Quick Flow Path **Exhaust** Valves PP Heads No Elastomer 0-rings CE Fitting Options Internal **Proximity Targets Superior Seals** Robust Ouick-Mount With No O-rings Bellows **Base Plate** 











#### **Features & Benefits**

- · Process-safe PTFE, PFA flow paths
- · Proximity sensors provide optimal control
- · Durable machined design with minimal parts
- · Reliable, safe operation with leak-free seals and no O-rings
- · Polypropylene heads, stainless steel proximity targets
- Robust bellows allow for 7 Bar (100 psi) supply pressure
- · Lubricant-free shifting eliminates potential contamination
- · No electric motors, which generate heat
- · Class 100 cleanroom assembly, testing, and packaging
- No preventative maintenance during two-year warranty \*Not for use in solvents

## **Easily Replace Pumps Using Proximity Sensors**

CPT-1 cycle rate translator enables pump replacement in many tools.

It eliminates the need for OEM tool reprogramming. It operates the pump at its optimal cycle rate and scales its signals for the tool to manage cycle rate errors alarms.



**Industries** 

Semiconductor LEDs & Electronics Flat-Panel Displays Photovoltaic / Solar Aerospace

#### **Applications**

Chemical Delivery Chemical Circulation Chemical Processing Chemical Reclaim Bulk Transport CMP Slurry

https://wkfluidhandling.com/pxa-series/

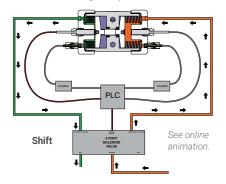


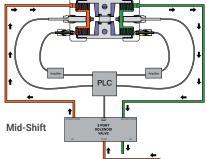


#### **Operation**

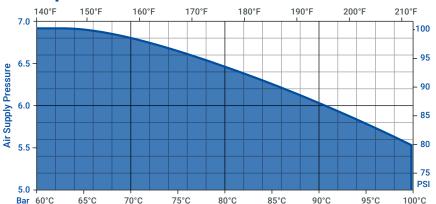
A solenoid valve and proximity switches monitor stroke timing to optimize for flow and durability.







#### **Temperature Limitations**



#### **Specifications**

Model		PXA030B	PXA060B	PXA140B
Max Flow Rate*		25.6 lpm (6.76 gpm)	72 lpm (19 gpm)	159 lpm (42 gpm)
Displacement Per Cycle*		0.089 liters (0.024 gal)	0.216 liters (0.057 gal)	0.500 liters (0.132 gal)
Cycles per min		≤ 390	≤ 240	≤ 230
Air Connection		1/4 in FNPT	1/4 in FNPT	3/8 in FNPT
Weight		2.3 kg (5.1 lb)	4.8 kg (10.6 lb)	15.5 kg (34.2 lb)
Suction Lift*		≤ 3 m (10 ft)	≤ 3 m (10 ft)	≤ 3 m (10 ft)
Sound	Pressure**	69.54 dB(a) 75.56 dB(a)	68.60 dB(a) 82.12 dB(a)	76.90 dB(a) 80.19 dB(a)
	Power**	58.44 dB(a) 64.49 dB(a)	60.66 dB(a) 73.35 dB(a)	74.22 dB(a) 76.42 dB(a)

Stroke Detection	Proximity stroke detection	
Leak Detection	Fiber optic with or without sensor, or conductivity	
Electronic Control	CPC, CPT, or custom. Call for details.	

<sup>\*</sup> May vary by configuration and system. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM.

\*\* dB at 100 psi 50 CPM (top) and 100 psi max CPM (bottom). Sound levels measured in accordance with ISO9614-2:1997.

\*\*\*Dry-run capable PXASD pumps require flooded suction, and may have a reduced warranty. Contact White Knight for details.

Max Fluid	100°C
Temperature	(212°F)
Max Supply	7 Bar
Air Pressure	(100 psi)
Min Startup	1.4 bar
Air Pressure	(20 psi)
Fluid Path Materials	PTFE, PFA
Non-Fluid Path	PTFE, PFA,
Materials	PP, SS



#### Configuration

PXA 060B - F 12 - LF0 - SX0 - T P 08 - A - SX0 - T

Pump Model

PXA = Standard PXASD = Dry-run capable

1 Pump Size (max discharge)

030B = 30 lpm (8 gpm) 060B = 60 lpm (16 gpm) 140B = 140 lpm (36 gpm)

 Fitting Style
 4 Fitting Size

 F = Flaretek® compatible
 04 = 1/4 in

 P = Pillar S-300®
 06 = 3/8 in

 N = Female NPT (FNPT)
 08 = 1/2 in

 L = PrimeLock
 12 = 3/4 in

 T = Tube Out
 16 = 1 in

 W = Weldable
 20 = 1-1/4 in

#### (5) Leak Detection

(optional)

24 = 1-1/2 in

Check ball material blank (default) = PTFE

F = PFA check balls

LF0 = 15 ft fiber optic cable, no amplifier

LF1 = 15 ft fiber optic cable, D10 amplifier

LF2 = 25 ft fiber optic cable, no amplifier

LF3 = 25 ft fiber optic cable, D10 amplifier

LC0 = 15 ft conductivity cable

LC1 = 25 ft conductivity cable

#### **6** Stroke Detection (\*Required for operation)

SX2 = 15 ft NPN normally open proximity switch SX3 = 15 ft PNP normally open proximity switch

#### (7) Liquid Outlet Position

F = Front straight liquid outlet

T = Top straight liquid outlet

#### ® 9 Liquid Outlet Style and Size

Choices are same as 3 and 4 above

#### ① Quick Exhaust/Air Inlet

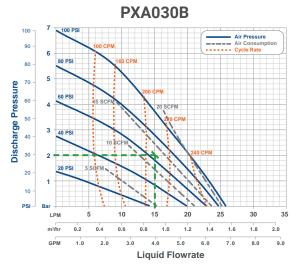
A = 5/16 in NPT Adapter

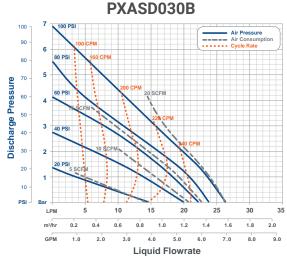
#### Revision level

Contact White Knight for copy exact information.

Define optional items only if desired. Define outlet fitting options (6-8) if they differ from inlet fitting options (2)(3). All fittings are not available in all sizes, and all fittings are not compatible with all pump sizes. Call for details. Operating pump in timer mode requires end-of-stroke detection to prevent over stroking. Operating a pump in timer mode without stroke detection voids the warranty. Operating pump without quick exhaust valves voids warranty. Customers may use NPT adapter and supply their own QEVs.

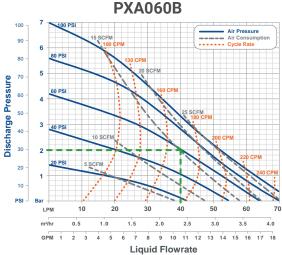
#### **Performance**

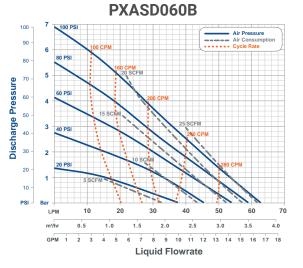




# Reading Charts Draw a horizontal line from your discharge pressure and a vertical line through your desired flow rate. At their intersection, estimate required air supply pressure, cycle rate and air consumption.

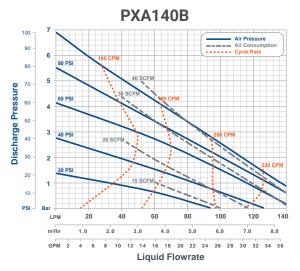
See green dashed lines in charts for examples.





## Example 1 At 2 Bar (30 psi) liquid discharge pressure, PXA030B pumps get 15 lpm (4 gpm) liquid flow rate with 62 psi air pressure and would cycle at 210 CPM, and exhaust 13 SCFM of air.

## Example 2 At 2 Bar (30 psi) liquid discharge pressure, PXA060B pumps get 40 lpm (10.5 gpm) liquid flow rates with 60 psi air pressure and would cycle at 168 CPM and exhaust 15 SCFM of air.



Improve Performance with Pulse Dampeners In-line and top-mount dampeners reduce pulsation in fluid systems to improve flow control, increase batch yields, protect components, and minimize maintenance and downtime for repairs. DBA030 dampeners fit 30

PSA030 with

DBA030-I030

and 60 lpm pumps. DBA060 dampeners fit

30, 60 and 140 lpm pumps. DBA140 dampeners fit 60 and 140 lpm pumps.

PSA030 with DBA030-T030

\*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.



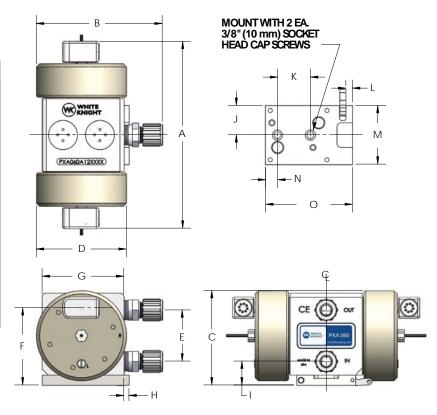
#### **Dimensions**

mm (inches)

	PXA030B	PXA060B	PXA140B			
Α	255 (10.0)	290 (11.4)	382 (15.0)			
В	153 (6.0)	195 (7.7)	278 (10.9)			
С	116 (4.6)	147 (5.8)	232 (9.2)			
D	ø105 (4.1)	ø140 (5.5)	ø222 (8.7)			
Е	57 (2.2)	79 (3.1)	138 (5.4)			
F	100 (3.9)	120 (4.7)	191 (7.5)			
G	100 (3.9)	127 (5.0)	205 (8.1)			
Н	8 (0.3)	8 (0.3)	9 (0.3)			
1	32 (1.3)	37 (1.5)	53 (2.1)			
J	31 (1.2)	46 (1.8)	47 (1.8)			
K	51 (2.0)	51 (2.0)	51 (0.2)			
L	11 (0.4)	10 (0.4)	11 (0.4)			
М	62 (2.5)	91 (3.6)	94 (3.7)			
N	25 (1.0)	19 (0.7)	57 (2.2)			
0	111 (4.4)	135 (5.3)	158 (6.2)			

Rigid baseplate available. Call for details.

https://wkfluidhandling.com/pxa/



#### **White Knight Accessories**

#### **Ultrapure Closed-Loop Systems**

Automatically control flow or pressure with metal-free systems capable of 210°C, dead-head and suction lift!



Automatically maintain flow or pressure in ultrapure chemical process and delivery systems. Simplify process automation to save time and resources, improve yields and reduce cost.

- Up to 210°C (410°F)
- No metals or elastomers
- No heat generation
- No O-rings or lubrication
- Suction lift & dead-head

https://wkfluidhandling.com/closed-loop/

#### **Pulse Dampeners**

Reduce pulsation in fluid systems to improve flow control, increase yields, protect fittings and pipes, and minimize downtime for repairs.

https://wkfluidhandling.com/dampeners/



#### **Pressure Regulators**

Control upstream or downstream pressure! A single back-pressure regulator equalizes upstream fluid pressure across multiple discharge outlets. Forward-pressure regulators control downstream pressure.

https://wkfluidhandling.com/regulators/





#### **Cycle-Rate Translator**

The CPT enables pump replacements in existing tools. It operates a White Knight pump at its optimal cycle rate and scales the operational cycle rate to that expected by the tool.

https://wkfluidhandling.com/cpt/